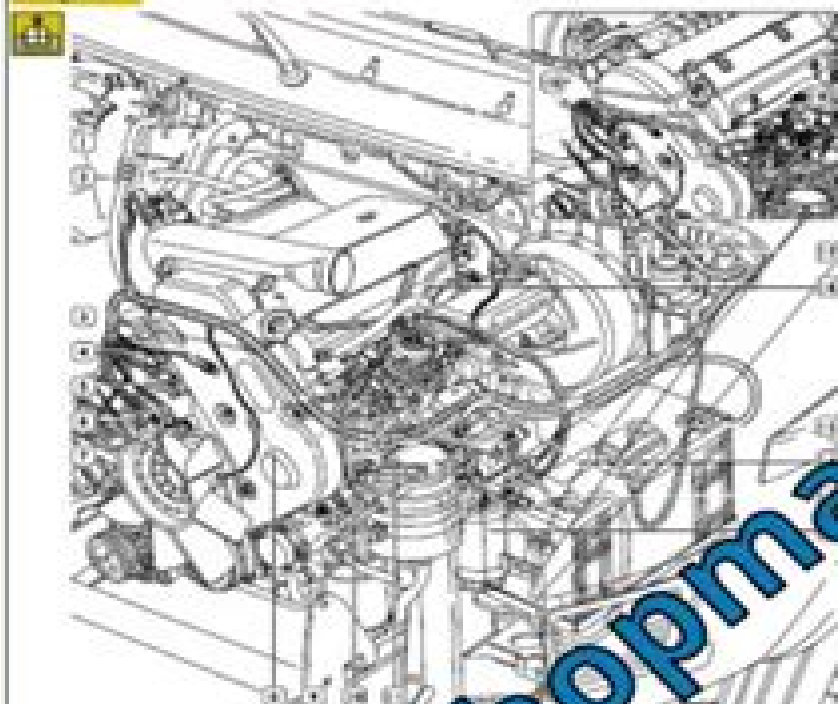


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Removal (Engines 5145-43C - 5145-43)

Figure 7



This differs from engine removal for the 5145-43C as there is no engine cable or electric components connected to the engine. Disconnect the following:

Disconnect the electric cables:

- (1) from the thermostat electric cable
- (2) thermostat glow plug
- (3) insufficient engine oil pressure
- (4) coolant temperature indicator
- (5) temperature switch for coolant
- (6) alternator
- (7) temperature sensor
- (8) electric fan
- (11) water
- (12) water
- (14) ASR
- (17) engine speed sensor

Disconnect the following:

- (1) Water (exposed) upper valve
- (1F) vacuum pipe from ESP valve
- (1F) ESP potentiometer electric cable
- Disconnect the glow plug electric connection from the control unit or the engine bay above the battery.

NOTE: The engine should be taken out of the engine bay externally carefully so as not to damage the fuel pipe of the power steering and the headlamp/swingarm/swing of the engine bay.

Assembling tappets

Figure 131



Lubricate tappet (1) completely with oil before assembling.

Assembling tappets



Lubricate tappets on camshaft (2) cylinder heads and in camshaft.

Fit caps (3) on intake tappets, making sure that the caplets included on caps are turned to the same side as those included on cylinder heads.

Figure 133



Tighten caps (3) that follow caps (2) to cylinder heads, gradually and uniformly with bringing caps in contact with cylinder heads. Then tighten caps (3) to prescribed torque.

Figure 134



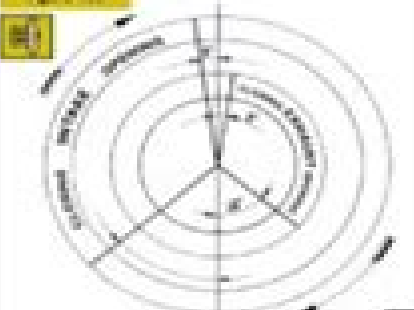
Fit the cap ring (3) together with the cap into the front cover (4) using the keying device TCT4026 (5) and the pin TCT4026 (6).

Lubricate the cover of the camshaft. Spread TCT4026 (5) TCT4026 (6) across the mating surface of the front cover (4) and fit it onto the cylinder head. Tighten the ring nut to the prescribed torque. Remove the cap.

NOTE: The pinning (5) supplied to a screw together with the caplet. This must not be removed from the cap ring until the front cover (4) has been fixed on the cylinder head.

Adjusting tappet clearance

Figure 135



Correct clearances

Adjustment of valve tappet clearance must be carried out accurately so as not to alter the required valve gear sequence, or could occur if the clearance were greater or less than prescribed.

In fact, an excessive clearance could cause or delay opening and excessive valve timing, while an insufficient clearance causes the opposite effect. While if the clearance is quite not the valve should remain a little open with very harmful consequences as far as the life of the valve and seat is concerned.

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