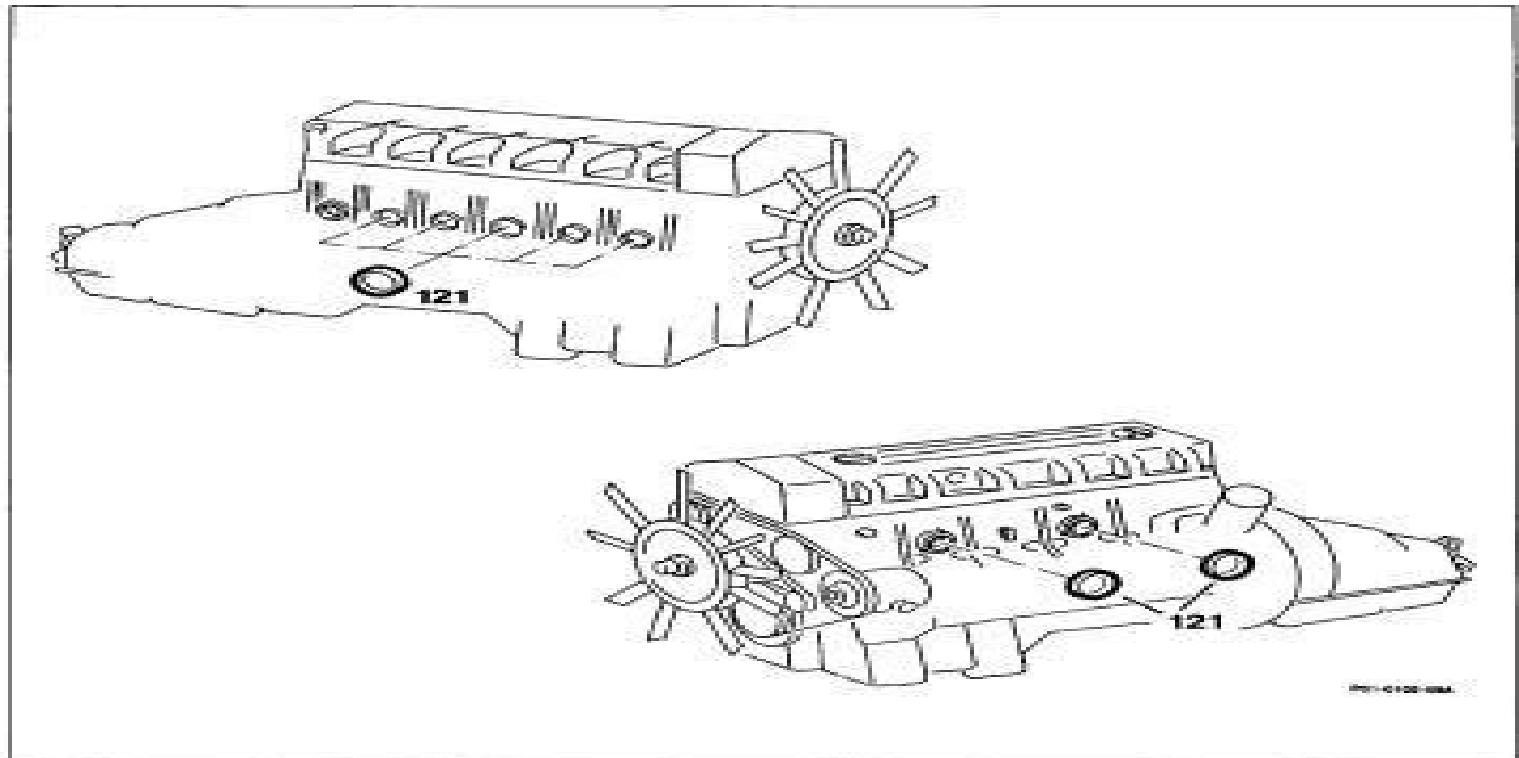


01-1400 Replacing core plug in crankcase

Preceding work:
Attachments in area of core plug removed.
Coolant drained (20-0100).

Operation no. of operation tools and work units or standard tools
and flat rates
01-8501 - 01-8743



Core plug (121)
Core plug hole with activator
Core plug hole
Core plug (121)

Sealant
Engine

remove (steps 1 and 2).
clean, combination pack 002 989 09 71.
coat with sealant 002 989 45 20 10
knock in with drift.
Special tool 102 589 00 15 00.
allow to cure.
check for signs of leaks.

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Ensheng Dong



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Table of Contents Mercedes W124 Service Manual Library

1. Understanding the eBook Mercedes W124 Service Manual Library
 - The Rise of Digital Reading Mercedes W124 Service Manual Library
 - Advantages of eBooks Over Traditional Books
2. Identifying Mercedes W124 Service Manual Library
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Mercedes W124 Service Manual Library
 - User-Friendly Interface
4. Exploring eBook Recommendations from Mercedes W124 Service Manual Library
 - Personalized Recommendations
 - Mercedes W124 Service Manual Library User Reviews and Ratings
 - Mercedes W124 Service Manual Library and Bestseller Lists

5. Accessing Mercedes W124 Service Manual Library Free and Paid eBooks
 - Mercedes W124 Service Manual Library Public Domain eBooks
 - Mercedes W124 Service Manual Library eBook Subscription Services
 - Mercedes W124 Service Manual Library Budget-Friendly Options
6. Navigating Mercedes W124 Service Manual Library eBook Formats
 - ePub, PDF, MOBI, and More
 - Mercedes W124 Service Manual Library Compatibility with Devices
 - Mercedes W124 Service Manual Library Enhanced eBook Features
7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Mercedes W124 Service Manual Library
 - Highlighting and Note-Taking Mercedes W124 Service Manual Library
 - Interactive Elements Mercedes W124 Service Manual Library
8. Staying Engaged with Mercedes W124 Service Manual Library
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Mercedes W124 Service Manual Library
9. Balancing eBooks and Physical Books Mercedes W124 Service Manual Library
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Mercedes W124 Service Manual Library
10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
11. Cultivating a Reading Routine Mercedes W124 Service Manual Library
 - Setting Reading Goals Mercedes W124 Service Manual Library
 - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of Mercedes W124 Service Manual Library
 - Fact-Checking eBook Content of Mercedes W124 Service Manual Library
 - Distinguishing Credible Sources
13. Promoting Lifelong Learning

- Utilizing eBooks for Skill Development
- Exploring Educational eBooks

14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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