#### STEP 31



Lift the shift rods enough for the pins to clear the split line flange. Drive the roll pins out of the shift rods intertook black.

Lift the C-D shifting fork and interlock block until the interlock balls will clear the reverse interlock rod. Remove the 2 interlock balls.

NOTE: Slide the interlock block down and inspect the roll pin notch in the shift rods for any burns from roll pin installation. Use emery cloth to remove burns.

#### STEP 32



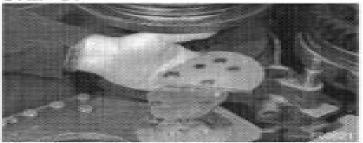
Pull the shift rods up and remove.

#### STEP 33



Remove the 2nd - 3rd geer and C-D range shifting torks and the interlock block.

#### STEP 34



Remove the three idler gear shaft retainer bolts. Remove the shaft retainer and shims. Label and keep the shims and retainer together with a wire tag.

#### STEP 35



Carefully drive the idler gear shaft out through the rear housing.

#### STEP 36



Remove the idler gear support plate. Remove the idler gear and bearings.

Rec 6-00020 Protect in U.S.A.

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## **Table of Contents Manual 9370 Case Quadtrac**

- 1. Understanding the eBook Manual 9370 Case Quadtrac
  - The Rise of Digital Reading Manual 9370 Case Quadtrac
  - Advantages of eBooks Over Traditional Books
- 2. Identifying Manual 9370 Case Quadtrac
  - Exploring Different Genres
  - Considering Fiction vs. Non-Fiction
  - Determining Your Reading Goals
- 3. Choosing the Right eBook Platform
  - Popular eBook Platforms
  - Features to Look for in an Manual 9370 Case Quadtrac
  - User-Friendly Interface
- 4. Exploring eBook Recommendations from Manual 9370 Case Quadtrac
  - Personalized Recommendations
  - Manual 9370 Case Quadtrac User Reviews and Ratings
  - Manual 9370 Case Quadtrac and Bestseller Lists
- 5. Accessing Manual 9370 Case Quadtrac Free and Paid eBooks
  - Manual 9370 Case Quadtrac Public Domain eBooks
  - Manual 9370 Case Quadtrac eBook Subscription Services
  - Manual 9370 Case Quadtrac Budget-Friendly Options
- 6. Navigating Manual 9370 Case Quadtrac eBook Formats

- o ePub, PDF, MOBI, and More
- Manual 9370 Case Quadtrac Compatibility with Devices
- Manual 9370 Case Quadtrac Enhanced eBook Features
- 7. Enhancing Your Reading Experience
  - Adjustable Fonts and Text Sizes of Manual 9370 Case Quadtrac
  - Highlighting and Note-Taking Manual 9370 Case Quadtrac
  - Interactive Elements Manual 9370 Case Ouadtrac
- 8. Staying Engaged with Manual 9370 Case Quadtrac
  - Joining Online Reading Communities
  - Participating in Virtual Book Clubs
  - Following Authors and Publishers Manual 9370 Case Quadtrac
- 9. Balancing eBooks and Physical Books Manual 9370 Case Quadtrac
  - Benefits of a Digital Library
  - Creating a Diverse Reading Collection Manual 9370 Case Quadtrac
- 10. Overcoming Reading Challenges
  - $\circ\,$  Dealing with Digital Eye Strain
  - Minimizing Distractions
  - Managing Screen Time
- 11. Cultivating a Reading Routine Manual 9370 Case Quadtrac
  - Setting Reading Goals Manual 9370 Case Quadtrac
  - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Manual 9370 Case Quadtrac
  - Fact-Checking eBook Content of Manual 9370 Case Quadtrac
  - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
  - Utilizing eBooks for Skill Development
  - Exploring Educational eBooks
- 14. Embracing eBook Trends
  - Integration of Multimedia Elements
  - Interactive and Gamified eBooks

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