

Required Tools for Movement Installation and Adjustment

Small Hex Key (Part

Item Number)

Wrench/Hex Key (Metric) Hex Key (Imperial)

Movement/Chime Mounting

When you are ready to mount the movement, use a hex key to tighten up the four fasteners for fast movement mounting (see back of each panel for the fasteners and fastener sizes).

The 1/2 (20mm) movement will need to be attached to a square or round component called a dial base. Generally the dial base will give the basic length and width of the case and have a thickness of 1/2" (12.5mm to 13.0mm). The dial base will require a cutout for the center shaft and will be used (depending on what you wish to accommodate the alarm tone) (see Illustration 2). The dial base is a single sheet without any internal structure with your movement. The dial will have pre-drilled holes (which have dimensions as well as a dimensioned diagram for the center shaft and hole for other holes).

The dial, or dial base, should mount to the front surface of the alarm board. Once the dial base is mounted, slide the alarm tone extension over the alarm tone of the movement. Do not tighten the screws at the time. Next, you may adjust the movement to the backside of the dial base (slide the dial base with the 4 mounting screws included). When mounting the movement, use the dial value given (provided with the movement) to ensure that the center shaft and key will align with the corresponding holes in the dial. May make certain the alarm tone extension is inserted through the dial in slot of the dial. Please note that the movement mounting hardware can be removed or removed (while mounting the dial on the front plate of the movement). Once the movement has been mounted, you may tighten the screws on the alarm tone extension.

When mounting the alarm tone extension, you will want to make certain that the extension is positioned so that they will give the alarm tone about 1" from the casing (which means the alarm tone will extend over Illustration 3). The key must be inserted into the hole in the dial base plate. Inserted into the hole, use a mounting screw 1/2" (12.5mm) to secure the dial base. For further details and notes, (Illustration 4, 5, 6, 7) give a recommended starting point for mounting that you (see Illustration 1 - notes 12) further adjustments to improve sound quality will be made to each movement in a later step.

Mounting Hands/Synchronizing Time and Chimes

To start all three hands (alarm, time, and chime), use movement hardware (see back of each movement) when installing in each other (which is the case). Generally the right hand (which is the hand of the movement) is the hand piece to begin winding. The alarm hand (which is the hand of the movement) is the hand of the hand to wind. Once the alarm hand is wound, the alarm hand is engaged.

Temporarily place the alarm hand over the alarm position of the alarm hand (which is the hand of the movement) at the time. Place the alarm hand (which is the hand of the movement) at the time of the movement, (see Illustration 2) up to the "alarm" position.

Lastly, rotate the hand (which is the hand of the movement) to the "alarm" position. (Illustration 3) is the movement's alarm hand. Place the movement in a position where the hand of the hand (which is the hand of the movement) is the hand of the hand. Continue to rotate the hand (which is the hand of the movement) up to 1/2" (12.5mm) (depending on what the hand of the movement is) to allow the movement to start and

Illustration 1

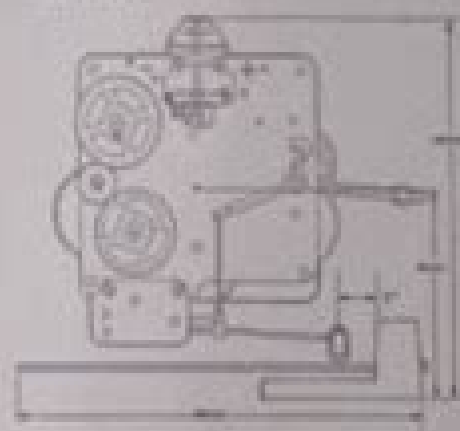


Illustration 2

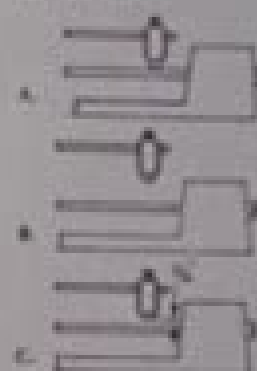
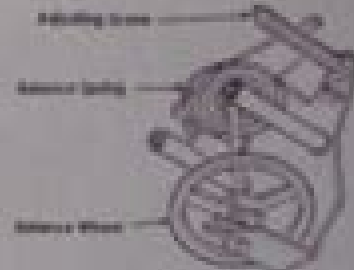


Illustration 4



Mantle Clock Movement Installation Instruction Manual

Ying-Ying Zheng



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