

POTENTIAL FAILURE MODE AND EFFECT ANALYSIS

Supplier :		Supplier Code :		Plant Location :		Design FMEA	
Item :	○ Sub-System	Component				Page : 81/83	File
Ref. :		Design / Process Responsibility :				FMEA Date (Orig.) :	File
QTY / Vehicle(s) :		Key Data :				GMN Sign :	File
						SPDC Sign :	File

Requirement	Potential Failure Mode	Potential Effect(s) of Failure	S	C	Potential Cause(s) / Mechanism(s) of Failure	Current Design / Process Controls Prevention	Current Design / Process Controls Detection	D	R	Recommended Action	Responsibility & Target Completion Date
Receipt of Raw material And Inspection	1.Wrong material supplied 2.Packaging Tear off	1.Delivery Failure 2.Moisture absorption by material	2	▲	1.Supplier error 2.Bags Tear off while loading & unloading	1.Check for specifications on Supplier TC as against material property data sheet. 2.Verify material as per incoming inspection standard & Sample.	Verification at receipt inspection & Visual inspection	7	25		
Storage of raw Material	1.Mixing of Material 2.Material contaminated / damage 3.FIFO System Failure	1.Part get reject 2.System failure	2	▲	1.Material stored at unsuitable location. 2.Location of material not identified.	Location of material identified as per FIFO	Material identification Tag or Material storage at defined location	7	25		
Pre Heating of Raw material	1.Less duration, 2.Less / Excess Temp.	Moulding defects (silver mark, etc.)	2	▲	Moisture in material	As per Pre-Drying Chart & Process monitoring sheet	Temp. Controller	6	25		
	1.Wrong mould loaded 2.Champing & Alignment not ok.	1.Wrong part produced 2.Mould damage & material wastage	2	▲	1.Mould identification not available. 2.Insufficient Marginover.	1.Name plate use in every mould 2. Skill matrix of marginover.	Visual	7	25		
	Moisture	Part get rejected & scrapped	2	▲	Over-pick, temp high, injection speed high, locking pressure less	1.Training to packers & skill matrix of packers. 2.Packing std. increased.	100% checking by operator	7	25		
	Air Bubbles	Part get rejected & scrapped	2	▲	Over-pick, temp high, injection speed high, locking pressure less	1.Training to packers & skill matrix of packers. 2.Packing std. increased.	100% checking by operator	7	25		
	Band	Part get rejected & scrapped	2	▲	1) Mis handling 2) Poor packing std.	1.Training to packers & skill matrix of packers. 2) Shrinkage not increased	100% checking by operator	7	25		

Fmea Manual 4th Edition Changes

Léo Pomar



Fmea Manual 4th Edition Changes:

The book delves into Fmea Manual 4th Edition Changes. Fmea Manual 4th Edition Changes is a crucial topic that must be grasped by everyone, ranging from students and scholars to the general public. The book will furnish comprehensive and in-depth insights into Fmea Manual 4th Edition Changes, encompassing both the fundamentals and more intricate discussions.

1. The book is structured into several chapters, namely:
 - Chapter 1: Introduction to Fmea Manual 4th Edition Changes
 - Chapter 2: Essential Elements of Fmea Manual 4th Edition Changes
 - Chapter 3: Fmea Manual 4th Edition Changes in Everyday Life
 - Chapter 4: Fmea Manual 4th Edition Changes in Specific Contexts
 - Chapter 5: Conclusion
 2. In chapter 1, the author will provide an overview of Fmea Manual 4th Edition Changes. The first chapter will explore what Fmea Manual 4th Edition Changes is, why Fmea Manual 4th Edition Changes is vital, and how to effectively learn about Fmea Manual 4th Edition Changes.
 3. In chapter 2, this book will delve into the foundational concepts of Fmea Manual 4th Edition Changes. This chapter will elucidate the essential principles that need to be understood to grasp Fmea Manual 4th Edition Changes in its entirety.
 4. In chapter 3, this book will examine the practical applications of Fmea Manual 4th Edition Changes in daily life. The third chapter will showcase real-world examples of how Fmea Manual 4th Edition Changes can be effectively utilized in everyday scenarios.
 5. In chapter 4, this book will scrutinize the relevance of Fmea Manual 4th Edition Changes in specific contexts. The fourth chapter will explore how Fmea Manual 4th Edition Changes is applied in specialized fields, such as education, business, and technology.
 6. In chapter 5, the author will draw a conclusion about Fmea Manual 4th Edition Changes. The final chapter will summarize the key points that have been discussed throughout the book.
- This book is crafted in an easy-to-understand language and is complemented by engaging illustrations. This book is highly recommended for anyone seeking to gain a comprehensive understanding of Fmea Manual 4th Edition Changes.

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Table of Contents Fmea Manual 4th Edition Changes

1. Understanding the eBook Fmea Manual 4th Edition Changes
 - The Rise of Digital Reading Fmea Manual 4th Edition Changes
 - Advantages of eBooks Over Traditional Books
2. Identifying Fmea Manual 4th Edition Changes
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Fmea Manual 4th Edition Changes
 - User-Friendly Interface
4. Exploring eBook Recommendations from Fmea Manual 4th Edition Changes
 - Personalized Recommendations
 - Fmea Manual 4th Edition Changes User Reviews and Ratings
 - Fmea Manual 4th Edition Changes and Bestseller Lists
5. Accessing Fmea Manual 4th Edition Changes Free and Paid eBooks
 - Fmea Manual 4th Edition Changes Public Domain eBooks
 - Fmea Manual 4th Edition Changes eBook Subscription Services
 - Fmea Manual 4th Edition Changes Budget-Friendly Options
6. Navigating Fmea Manual 4th Edition Changes eBook Formats
 - ePub, PDF, MOBI, and More
 - Fmea Manual 4th Edition Changes Compatibility with Devices
 - Fmea Manual 4th Edition Changes Enhanced eBook Features
7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Fmea Manual 4th Edition Changes
 - Highlighting and Note-Taking Fmea Manual 4th Edition Changes
 - Interactive Elements Fmea Manual 4th Edition Changes

8. Staying Engaged with Fmea Manual 4th Edition Changes
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Fmea Manual 4th Edition Changes
9. Balancing eBooks and Physical Books Fmea Manual 4th Edition Changes
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Fmea Manual 4th Edition Changes
10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
11. Cultivating a Reading Routine Fmea Manual 4th Edition Changes
 - Setting Reading Goals Fmea Manual 4th Edition Changes
 - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of Fmea Manual 4th Edition Changes
 - Fact-Checking eBook Content of Fmea Manual 4th Edition Changes
 - Distinguishing Credible Sources
13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
14. Embracing eBook Trends
 - Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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