

Experiment No. 3

MEASUREMENT OF TAPER ANGLE USING SINE BAR

Aim:-

To determine unknown angle using sine bar.

Apparatus:-

Sine bar, surface plate, dial indicator, slip gauges.

Introduction:-

Sine bar is used in conjunction with slip gauges for precise angular measurement. Sine bar is used either to measure angle very accurately or face locating any work to a given angle. Sine bars are made from high chromium, corrosion resistant steel, hardened, ground and stabilized.



Figure: Sine Bar

Two cylinders of equal dia. are attached at ends. The axes of these two cylinders are mutually parallel to each other and also parallel to and at equal distance from the upper surfaces of the sine bar. Accuracy up to 0.01mm /m length of sine bar can be obtain.

Lab Manual For Sine Bar

Harris Laning



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Table of Contents Lab Manual For Sine Bar

1. Understanding the eBook Lab Manual For Sine Bar
 - The Rise of Digital Reading Lab Manual For Sine Bar
 - Advantages of eBooks Over Traditional Books
2. Identifying Lab Manual For Sine Bar
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Lab Manual For Sine Bar
 - User-Friendly Interface
4. Exploring eBook Recommendations from Lab Manual For Sine Bar
 - Personalized Recommendations
 - Lab Manual For Sine Bar User Reviews and Ratings
 - Lab Manual For Sine Bar and Bestseller Lists
5. Accessing Lab Manual For Sine Bar Free and Paid eBooks
 - Lab Manual For Sine Bar Public Domain eBooks
 - Lab Manual For Sine Bar eBook Subscription Services
 - Lab Manual For Sine Bar Budget-Friendly Options

6. Navigating Lab Manual For Sine Bar eBook Formats
 - ePub, PDF, MOBI, and More
 - Lab Manual For Sine Bar Compatibility with Devices
 - Lab Manual For Sine Bar Enhanced eBook Features
7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Lab Manual For Sine Bar
 - Highlighting and Note-Taking Lab Manual For Sine Bar
 - Interactive Elements Lab Manual For Sine Bar
8. Staying Engaged with Lab Manual For Sine Bar
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Lab Manual For Sine Bar
9. Balancing eBooks and Physical Books Lab Manual For Sine Bar
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Lab Manual For Sine Bar
10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
11. Cultivating a Reading Routine Lab Manual For Sine Bar
 - Setting Reading Goals Lab Manual For Sine Bar
 - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of Lab Manual For Sine Bar
 - Fact-Checking eBook Content of Lab Manual For Sine Bar
 - Distinguishing Credible Sources
13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
14. Embracing eBook Trends
 - Integration of Multimedia Elements

- Interactive and Gamified eBooks

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