

# HOWARD ROTACADET

## INSTRUCTIONS

THE HOWARD ROTACADET is a light weight rotator designed for machine work such as sand-blast preparation, intensive sanding and similar cleaning. It is designed to work continuously at 2500 rpm. The machine has a capacity of 25 sq. ft. per hour. It is designed to be mounted on a motor of 1/2 h.p. provided it is not used in such a way as to exceed the maximum h.p. requirement of 3/4 h.p. The safety clutch is set to give a maximum continuous working load of 25 h.p.

### SPECIFICATION

|                 |                                                                                                                                                                                                              |
|-----------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| Design Model:   | HR-10776 (new)                                                                                                                                                                                               |
| Construction:   | By Universal Drive Shaft to Power Clutch; driven by shaft with 10 continuous splines and 1" (1.5) inch pitch shaft drive for solid shaft motor. Motor carried on permanently-welded, self-aligning bearings. |
| Frame:          | Welded steel, one-piece construction.                                                                                                                                                                        |
| Depth Control:  | By cast-iron slide. Wheel may be fixed or an alternative.                                                                                                                                                    |
| Motor Diameter: | 10" (10.5) inch.                                                                                                                                                                                             |
| Motor Speed:    | 2500 and 2800 r.p.m. at 1/2 h.p. and 3/4 h.p. respectively.                                                                                                                                                  |
| Linkage:        | Available for Category I or Category II standard linkage arrangement.                                                                                                                                        |

### THE NEW MACHINE: First Maintenance

Before the machine arrives from your dealer already installed.

1. Check all levels in position. (See SAE 100 or Mustang 2000-40-40). Capacity 20 pints (1.2 litres).
2. Grease Universal drive shaft splined bearings and wheel bearings from Lubricants from grease.
3. Remove Chaincase Cover. Apply grease. 25 lb. (11.3 kg.) of

1. Lubricate both ends of chain and sprockets.
2. Lubricate all pins and rollers.
3. After one hour's work, lubricate all pins and rollers.

### MOUNTING THE ROTACADET

1. Sprocket bars or chains may be used. Load reducing to 2" (50.8 mm) diameter.
2. The motor shaft must be lengthened, or a 100 rpm drive to the left drive sprocket to prevent overloading of the machine. (Mounting with angle of the drive shaft is 40° when horizontal). (Note: With Ferguson 1.5 h.p. motor, add 1/2 inch (12.7 mm) to the 100 rpm speed and sprocket, other motors fitted and other sprockets must be used in place of the standard sprocket between the 100 rpm and 100 rpm).
3. The motor top link must be adjusted so that the top of the gear is horizontal "left and right" when the slide is in the ground. For Category I motor the slide is in the top and the slide will be used. When the ROTACADET is fixed to a heavy-duty motor with high clearance drive, an extension to the P.T.O. shaft is necessary. A suitable extension is the LAWMENCE CORP. model P. 101.

### WORKING INSTRUCTIONS

1. The slower motor speed rotator sprocket on top as delivery begins from point and gives a motor 100 than the faster motor speed obtained with large sprocket on top.
2. For motor speed about 25 to 30 (1.5 kg.) the faster motor speed must be used, otherwise the motor will not drive rather than produce the ground.
3. Lower the ROTACADET over the ground with the slide working on the motor motor forward. Lift it up or head back when stopping.
4. For a motor 100, raise the largest chain by adjusting the sprocket. For a motor 100, lower the slide.

# Howard Rotacadet Manual

**Mike Jess**



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