

3 Main Machine Installation

3.1 Main Machine Lifting and Set-Up

Confirm the following points prior to installation work:

- Inspect for any machine damage.
- Check all attachments and accessory units with the shipping and packing check list.



- Keep the machine level.
- Lift no higher than necessary.
- Prevent impact with nearby objects.
- Do not remove the axle shipping jig.
- All procedures are to be performed in pairs, and clear communication maintained at all times, to ensure operator safety.

The main machine is normally lifted and transported using 4-point lifting. Three-point lifting is possible if the center trough/internal conveyor is removed from the main machine.

Parts To Be Prepared (Lifting/Transportation)

Name	Part No.	Qty
Front Rope (Operator Door Side)	29M74C2001	1
Front Rope (Tool Magazine Side)	29M74C2002	1
Rear Rope	29M74A2004=1	2
Beam (1)	29M74A2005=3	1
Beam (2)	20M74A201=1	1
Beam (3)	29M74B2001	1
Shackle (SB40)	Z25SB6400000	☞ Table 3.1
Hook (Base/Shackle)	J2M322A111C/SB65	1

Parts To Be Prepared (Installation)

	Name	Part No.	Qty
a81 (supplied with machine)	Plate	28M30A2003	3
	Flat Point Set Screw	Z272A1112020	3
	Leveling Bolt	13M30B424	3
	Protective Metal	13M30B703=1	3
a82 (supplied with machine)	Leveling Base	19M30A104=1	3
	Protective Metal/Lock Pad	Z28110800087	3
	Flat Point Set Screw	Z272A1110014	3 × 2
	Leveling Bolt	34M030A2003	3

Makino A81 Maintenance Manual

**Aichi Machine Industry Company
(Japan).**



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Marine Engineering/log ,1982 Operator's and Organizational Maintenance Manual for Processing Machine,
Photographic Paper EH-91A United States. Department of the Army,1969 Operator and Organizational Maintenance
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Department,1949 Operator's and Organizational Maintenance Manual Including Repair Parts and Special Tools List
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