

Hydraulic Pump Flow Test

SPECIFICATIONS	
Hydraulic Oil Temperature	43°C 110°F
Engine Speed	Fast Idle
Flow Rate Test Pressure	13.790 kPa 137.9 bar 2000 psi
330G and 331G Hydraulic Pump Flow Rate (typical, new)	89.7 L/min 23.7 gal/min
330G and 331G Hydraulic Pump Flow Rate (minimum)	73.1 L/min 19.3 gal/min
332G and 333G Hydraulic Pump Flow Rate (typical, new)	94.6 L/min 25.0 gal/min
332G and 333G Hydraulic Pump Flow Rate (minimum)	78.8 L/min 20.3 gal/min
SERVICE EQUIPMENT AND TOOLS	
JT07148 Digital Hydraulic Flowmeter Tester	
JT0K0V12444A Remote Start Box	
Test Hose	

Perform a pump flow test to ensure that the hydraulic pump is delivering sufficient oil flow to operate the hydraulic system.

Pump flow can be tested in two ways, by either connecting JT07148 Digital Hydraulic Flowmeter Tester directly to hydraulic pump output or by connecting flowmeter to machine's auxiliary couplers.

Connecting flowmeter directly to pump output measures pump flow upstream from hydraulic control valve, yielding more accurate results for pump flow test.

High flow pump output is tested by connecting flowmeter to machine auxiliary connectors.

Hydraulic Pump Flow Test—Direct Pump Connection

This pump flow test will only test output of main hydraulic pump.

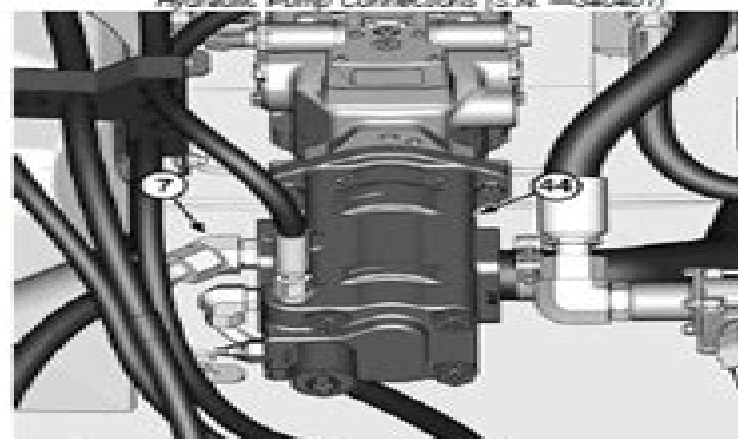
1. Remove front attachment and park machine on flat, level surface.

CAUTION: To avoid injury from escaping fluid under pressure, stop engine and relieve the pressure in the system before disconnecting or connecting hydraulic or other lines. Tighten all connections before applying pressure.

2. Stop engine and relieve hydraulic pressure. See Hydraulic System Pressure Release. (Group 9025-25.)
3. Raise operator's station. See Raising Operator's Station. (Operator's Manual.)
4. Remove footwell to gain access to the hydraulic pump (44). See Footwell Removal. (Operator's Manual.)



Hydraulic Pump Connections (S.N. —340401)



Hydraulic Pump Connections (S.N. 340402—)

7—Hydraulic Pump Outlet Hose 44—Hydraulic Pump

5. Disconnect hydraulic pump outlet hose (7) from hydraulic pump outlet port.

Continued on next page

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