

## Service Engine

### Clearing Engine Compartment



**CAUTION:** Avoid injury! Touching hot surfaces can burn skin. The engine, components, and fluids will be hot if the engine has been running. Allow the engine to cool before servicing or working near the engine and components.

1. Park the vehicle safely. (See Parking Safety in the SAFETY section.)
2. Raise and secure cargo box.



**IMPORTANT:** Avoid damage! Do not spray water on a hot engine or transaxle. Damage may occur to cast aluminum parts. Allow engine to cool before servicing.

3. Remove any debris in engine compartment.
4. Check and remove any obstructions around the control cables and linkages.

### Cleaning Frame Screen

1. Park the vehicle safely. (See Parking Safety in the SAFETY section.)



**IMPORTANT:** Avoid damage! An obstructed air intake screen can cause engine damage due to overheating. Keep air intake screen and other external surfaces of the engine, including cooling fins, clean at all times to allow adequate air intake.



2. Check screen (A) for dirt, grass clippings and debris.
3. Clean screen by washing or with a brush or cloth.

### Checking and Adjusting Starter (Generator) Belt



**CAUTION:** Avoid injury! Rotating parts can catch fingers, loose clothing, or long hair. Wait for engine and all moving parts to stop before leaving operator's station to adjust or service machine.

1. Park the vehicle safely. (See Parking Safety in the SAFETY section.)
2. Allow vehicle to cool completely.
3. Raise and secure cargo box.



4. Inspect starter (generator) belt (A) for wear or damage. Replace if needed. (See Replacing Starter (Generator) Belt next in this section.)
5. Check belt tension by applying 40 N (9 lb) of thumb force to starter (generator) belt halfway between belt pulleys. Belt should deflect inward approximately 4 mm (5/32 in.).
6. Adjust belt tension if necessary:
  - Remove nuts (B) and starter (generator) cover (C) from drive belt area.



- Loosen nuts on pivot bolts (D).
- Loosen nut on adjusting bolt (E).
- Move starter (generator) (F) upward to tighten belt or downward to loosen belt. Hold starter (generator) in position, and tighten nuts on pivot bolts (D) to 13 Nm (94 lb-ft).
- Tighten nut on adjusting bolt (E) to 37 Nm (27 lb-ft).
- Check belt tension, and repeat procedure as necessary.
- Install starter (generator) cover and nuts with snug. (To avoid damage to cover, do not over-tighten nuts.)

7. Lower cargo box.

### Replacing Starter (Generator) Belt



**CAUTION:** Avoid injury! Rotating parts can catch fingers, loose clothing, or long hair. Wait for engine and all moving parts to stop before leaving operator's station to adjust or service machine.

1. Park the vehicle safely. (See Parking Safety in the SAFETY section.)
2. Allow vehicle to cool completely.
3. Raise and secure cargo box.



4. Remove nuts (A) and starter (generator) cover (B) from drive belt area.



5. Remove drive belt (C). (See Replacing Drive Belt for removing belt.)
6. Loosen nuts on pivot bolts (D).
7. Loosen nut on adjusting bolt (E).
8. Move starter (generator) (F) downward to loosen belt.
9. Remove belt (C) from belt pulleys and transaxle drive pulley (H). Discard belt.
10. Install new belt onto belt pulleys.
11. Adjust belt tension. (See Checking and Adjusting Starter (Generator) Belt earlier in this section.)
12. Install transaxle drive belt.
13. Install starter (generator) cover and nuts. (To avoid damage to cover, do not over-tighten nuts.)
14. Lower cargo box.

# John Deere Gator User Manual

**R Barnett**



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