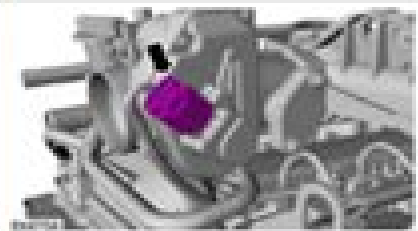


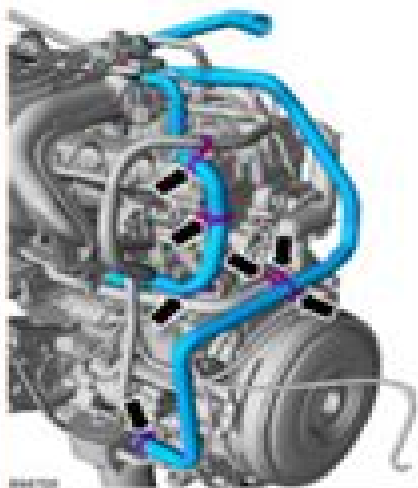
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## ASSEMBLY

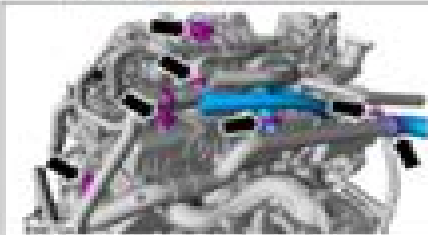
88.



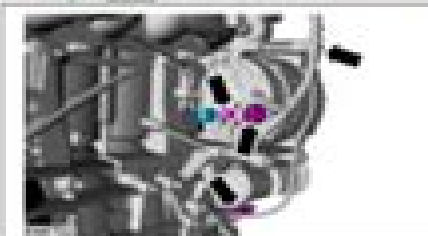
88. General Equipment: Coolant hose clamp remover/installer



89. General Equipment: Coolant hose clamp remover/installer



92. Install a new electrical connector nut cover.  
Torque: 2.5 Nm



93. Install the special tool.  
Special Tool(s): 303-122  
General Equipment: Hydraulic jack



2007-10-14

Engine - 2.3L Duratec HE (M4)

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## REMOVAL AND INSTALLATION

94. Torque: 20 Nm



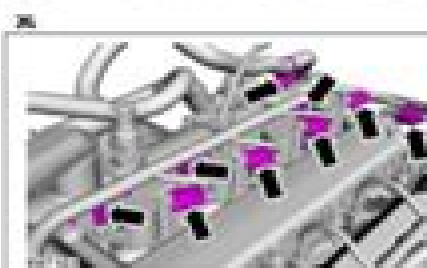
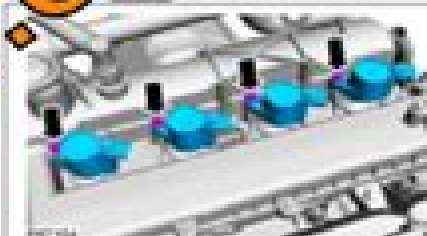
95. Special Tool(s): 303-499  
Torque: 12 Nm



94. Torque: 12 Nm



95. Torque: 12 Nm



97. Install the following items:

- Accessory drive belt  
Refer to Accessory Drive Belt - 2.3L Duratec HE (M4) (303-05 Accessory Drive, Removal and Installation).
- Intake manifold  
Refer to Intake Manifold (303-01 Engine - 2.3L Duratec HE (M4), Removal and Installation).

# Ford Transit Mkworkshop Manual

**Mark Storey**



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