

Big Blue® Air Pak™

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**Diesel Engine-Driven Welder/
AC Generator/Air Compressor**



Quick Specs



Heavy Industrial Applications

Railroad Maintenance
Mining Maintenance
Maintenance and Repair Rigs

Processes

DC Stick (SMAW)
AC Stick (SMAW)*
MIG (GMAW)
Flux-Cored (FCAW)
DC TIG (GTAW)
AC TIG (GTAW)*
Submerged Arc (SAW)

Stick Welding — 1/2 inch (12.7 mm)
Air Carbon Arc (CAC-A)

1/2-inch (12.7 mm) carbons
Air Plasma Cutting
with Optional Spectrum Models
Battery Charging/Jump-Starting*
Air Compressor

Output Range

DC Stick 45–750 A AC Stick 35–575 A*
MIG/FCAW 14–40 V
DC TIG 20–450 A AC TIG 20–375 A*
Battery Charge 12/24 V, 50–750 A*

*Deluxe Model Only.

Weld Output Rated at 104°F (40°C)

Stick 600 A at 44 V (26.4 kW), 40% Duty Cycle
Stick 550 A at 42 V (23.1 kW), 60% Duty Cycle
MIG/FCAW 500 A at 40 V (20 kW), 100% Duty Cycle
AC TIG 400 A at 26 V (10.4 kW), 100% Duty Cycle*

Air Compressor 100 PSI, 60 CFM, 100% Duty Cycle

Generator Output Rated at 104°F (40°C)

5500 Watts Peak — 4000 Watts Continuous
20,000 Watts 3-Phase/
12,000 Watts 1-Phase Continuous*

**Accu-Rated™ Not Inflated
Generator Power**

The Power of Blue.®

Welder/generator/air compressor.
One machine that will do it all. Designed
and built to be the most reliable high-
output system in the world.

IFP Ingersoll Rand.

Ultra-reliable industrial rotary screw
air compressor. Belt-driven with
automatic belt tensioner with a life
expectancy of 30,000 hours.

Independent compressor controls.
On/off switch for applications not
requiring compressed air. At **idle**
speed will produce 100 PSI at 40 CFM.

Weatherproof Lexan® nameplate
resists cracking and fading, and is
color-coded for ease of operation.

Enclosed robust case design protects
internal components from impact and
allows air flow to cool and prolong the life
of the engine. Also reduces sound levels.

GFCI receptacle as required on most
jobsites to protect operators from
electrical hazards.

Low maintenance with easy single-side
access to engine and 500 hour oil changes
for both engine and compressor.

Quiet at only 70 decibels (95 Lwa)
at idle and 79 decibels (104 Lwa) at
maximum output. Improves jobsite
communications.



**BUILT
TOUGH**

TRUE BLUE
5 YEAR WARRANTY

Welder/Generator/Air Compressor is warranted
by Miller for 3 years, parts and labor.
Engine is warranted by Deutz for 3 years.



Heavy-duty low-speed
industrial turbocharged
diesel engine provides
ample power at high altitudes.

Meter maintenance displays

- Fuel gauge
- Hour meter function
- Oil change interval
- High coolant temperature and
low oil pressure shutdowns
- Low fuel shutdown — engine shuts
down before system runs out of
fuel, making restarts easy.

Hot Start™ provides positive stick
electrode starts to make it easy to
start all types of electrodes.

Arc-Drive™ makes welding easy.
Automatically enhances Stick
welding, especially on pipe, by
focusing the arc and preventing
the electrode from going out.

**Optional AC/DC/battery charge/
jump-start** for AC TIG welding
and 12- or 24-volt batteries. Simply
select the battery voltage and
connect cables to the separate
battery output studs.

(High-frequency unit required for
AC TIG.)



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Table of Contents Miller 2015 Air Compressor Manual

1. Understanding the eBook Miller 2015 Air Compressor Manual
 - The Rise of Digital Reading Miller 2015 Air Compressor Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Miller 2015 Air Compressor Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Miller 2015 Air Compressor Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Miller 2015 Air Compressor Manual
 - Personalized Recommendations
 - Miller 2015 Air Compressor Manual User Reviews and Ratings
 - Miller 2015 Air Compressor Manual and Bestseller Lists
5. Accessing Miller 2015 Air Compressor Manual Free and Paid eBooks
 - Miller 2015 Air Compressor Manual Public Domain eBooks
 - Miller 2015 Air Compressor Manual eBook Subscription Services
 - Miller 2015 Air Compressor Manual Budget-Friendly Options
6. Navigating Miller 2015 Air Compressor Manual eBook Formats

- ePub, PDF, MOBI, and More
- Miller 2015 Air Compressor Manual Compatibility with Devices
- Miller 2015 Air Compressor Manual Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Miller 2015 Air Compressor Manual
 - Highlighting and Note-Taking Miller 2015 Air Compressor Manual
 - Interactive Elements Miller 2015 Air Compressor Manual
- 8. Staying Engaged with Miller 2015 Air Compressor Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Miller 2015 Air Compressor Manual
- 9. Balancing eBooks and Physical Books Miller 2015 Air Compressor Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Miller 2015 Air Compressor Manual
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Miller 2015 Air Compressor Manual
 - Setting Reading Goals Miller 2015 Air Compressor Manual
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Miller 2015 Air Compressor Manual
 - Fact-Checking eBook Content of Miller 2015 Air Compressor Manual
 - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
- 14. Embracing eBook Trends
 - Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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