



Checking and Replacing Blade



CAUTION

- Be sure to stop the engine and remove the key.
- Blades may be sharp. When you handle blades, wear heavy gloves or wrap end of blade with a rag.

■ Checking

The blade cutting edges should be kept sharp at all times. Sharpen the cutting edges, if they resemble blade (B). Replace the blades if they appear similar to blade (C).

■ Replacing

1. Remove the mower deck from the machine and turn it over to expose the blades.
2. Wedge a block of wood between the blade and mower housing or use a box wrench over the pulley nut to prevent the spindle from rotating while removing the blade bolts; loosen the blade bolt as illustrated.

■ IMPORTANT

- Use the proper metric size box or socket wrench to tighten or loosen the blade mounting bolts.

■ NOTE

- Use the proper size box or socket wrench to tighten or loosen the blade mounting bolt.
3. To sharpen blades yourself, clamp the blade securely in a vise. Use a large mill file and file along the original bevel until it becomes sharp.
 4. To check the blade for balance, place a small rod through the center hole. If the blade is not balanced, file the heavy side of the blade until balance is achieved.
 5. To attach blades, be sure to install the cup washer between the blade and the bolt head.
 6. Before checking or replacing the blade, wipe grass and mud off the top and the inside of the mower. Especially clean up the inside of the belt cover, because otherwise the belt life will be reduced.

Tightening torque	Mower blade torque	103 to 118 N·m 10.5 to 12.0 kgf·m 75 to 87 ft·lb
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- (1) Wooden Block
(2) Spindle Holder
(3) Cover
(4) Blade
(5) Cup Washer
(6) Bolt
(7) LH Blade
(8) Center Blade
(9) RH Blade

- (A) New Blade
(B) Worn Blade
(C) Cracked Blade

D: Loosen

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Kubota Gr2110 Manual

Karin Nielsen-Saines



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