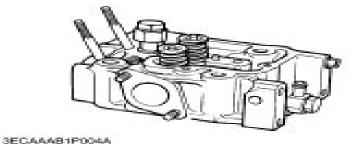
OC60-E2, OC95-E2, WSM ENGINE

[1] CYLINDER HEAD



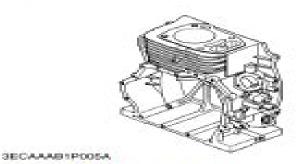
As the cylinder head is subjected to high temperature and high pressure. It is made of special cast iron.

This engine employs Kubota's exclusive TVCS (Three Vortex Combustion System) system. This system provides three swirls inside a spherical vortex chamber during the combustion stroke for effective combustion. Furthermore TVCS has been originally characterized by low noise, in comparison with direct injection type.

The combustion chamber is provided with oil passages around. This way, the injection nozzle is kept cool to prolong its service life. What's more, the explosive sound is suppressed by the oil's viscosity to keep the engine noise low.

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121 CRANK CASE AND CYLINDER LINER



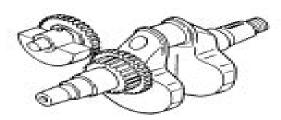
The crank case is made of aluminium die-cast.

The crank case is provided with oil galleries to lubricate the crankshaft, crank pin metal. Another oil passage is provided at the side of the cylinder liner. This passage, also, serves to keep the cylinder liner cool and to suppress the explosive sound for lower noise.

The cylinder liner made of special cast iron having excellent wear resistance, is casted into crank case.

nononnessasse.

[3] UNAXIAL BALANCER SYSTEM



SECAAAB1P006A

A unaxial balancer is adopted to reduce engine vibrations. There are two major vibration sources in a single-cylinder engine. One is the inertia force which is generated when the piston and the small end of the connecting rod are reciprocating. The other is the centrifugal force (kind of inertia force) generated when the large end of the connecting rod is turning. The resultant force of these two inertial forces can be directed freely by adjusting the weight, but the force itself remains unchanged. The balancer shaft is provided in order to offset these inertial forces. This shaft has a weight that turns in the direction opposite to, but at the same speed as the crankshaft.

<u>Kubota Diesel Engine Oc60 Oc95 Full Service Repair</u> <u>Manual</u>

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Table of Contents Kubota Diesel Engine Oc60 Oc95 Full Service Repair Manual

- 1. Understanding the eBook Kubota Diesel Engine Oc60 Oc95 Full Service Repair Manual
 - o The Rise of Digital Reading Kubota Diesel Engine Oc60 Oc95 Full Service Repair Manual
 - Advantages of eBooks Over Traditional Books
- 2. Identifying Kubota Diesel Engine Oc60 Oc95 Full Service Repair Manual
 - Exploring Different Genres
 - o Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
- 3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Kubota Diesel Engine Oc60 Oc95 Full Service Repair Manual
 - User-Friendly Interface
- 4. Exploring eBook Recommendations from Kubota Diesel Engine Oc60 Oc95 Full Service Repair Manual
 - Personalized Recommendations
 - Kubota Diesel Engine Oc60 Oc95 Full Service Repair Manual User Reviews and Ratings

- Kubota Diesel Engine Oc60 Oc95 Full Service Repair Manual and Bestseller Lists
- 5. Accessing Kubota Diesel Engine Oc60 Oc95 Full Service Repair Manual Free and Paid eBooks
 - Kubota Diesel Engine Oc60 Oc95 Full Service Repair Manual Public Domain eBooks
 - Kubota Diesel Engine Oc60 Oc95 Full Service Repair Manual eBook Subscription Services
 - Kubota Diesel Engine Oc60 Oc95 Full Service Repair Manual Budget-Friendly Options
- 6. Navigating Kubota Diesel Engine Oc60 Oc95 Full Service Repair Manual eBook Formats
 - ∘ ePub, PDF, MOBI, and More
 - Kubota Diesel Engine Oc60 Oc95 Full Service Repair Manual Compatibility with Devices
 - Kubota Diesel Engine Oc60 Oc95 Full Service Repair Manual Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Kubota Diesel Engine Oc60 Oc95 Full Service Repair Manual
 - Highlighting and Note-Taking Kubota Diesel Engine Oc60 Oc95 Full Service Repair Manual
 - Interactive Elements Kubota Diesel Engine Oc60 Oc95 Full Service Repair Manual
- 8. Staying Engaged with Kubota Diesel Engine Oc60 Oc95 Full Service Repair Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - o Following Authors and Publishers Kubota Diesel Engine Oc60 Oc95 Full Service Repair Manual
- 9. Balancing eBooks and Physical Books Kubota Diesel Engine Oc60 Oc95 Full Service Repair Manual
 - \circ Benefits of a Digital Library
 - Creating a Diverse Reading Collection Kubota Diesel Engine Oc60 Oc95 Full Service Repair Manual
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Kubota Diesel Engine Oc60 Oc95 Full Service Repair Manual
 - Setting Reading Goals Kubota Diesel Engine Oc60 Oc95 Full Service Repair Manual
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Kubota Diesel Engine Oc60 Oc95 Full Service Repair Manual
 - Fact-Checking eBook Content of Kubota Diesel Engine Oc60 Oc95 Full Service Repair Manual
 - Distinguishing Credible Sources

- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
- 14. Embracing eBook Trends
 - Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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