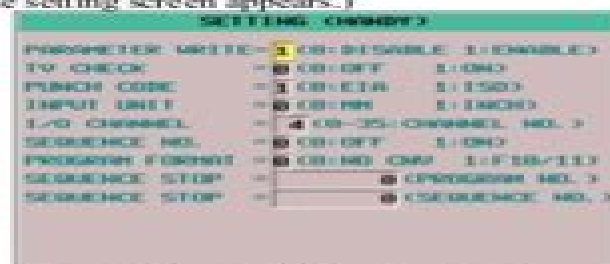


2 SETTING PARAMETERS FROM MDI

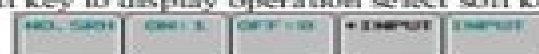
Follow the procedure below to set parameters.

- 1 Place the NC in the MDI mode or the emergency stop state.
- 2 Follow the substeps below to enable writing of parameters.
 - 2-1 To display the setting screen, press the  function key as many times as required, or alternatively press the  function key once, then the [SETTING] section select soft key. (The first page of the setting screen appears.)





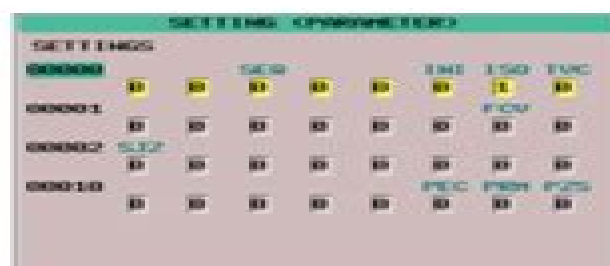
- 2-2 Position the cursor on "PARAMETER WRITE" using the cursor move keys.

- 2-3 Press the [(OPRT)] soft key to display operation select soft keys.



- 2-4 To set "PARAMETER WRITE" to 1, press the [ON:1] soft key, or alternatively enter 1 and press the [INPUT] soft key. From now on, the parameters can be set. At the same time an alarm condition (SW0100 PARAMETER WRITE ENABLE) occurs in the CNC.

- 3 To display the parameter screen, press the  function key as many times as required, or alternatively press the  function key once, then the PARAM section select soft key. (See Chapter 1, "DISPLAYING PARAMETERS.")
- 4 Display the page containing the parameter you want to set, and position the cursor on the parameter. (See Chapter 1, "DISPLAYING PARAMETERS.")
- 5 Enter data, then press the [INPUT] soft key. The parameter indicated by the cursor is set to the entered data.



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