

DIMENSIONS AND CLEARANCES

All dimensions and clearances given at room temperature of 70°F.
All values in inches unless otherwise specified.

	Minimum	Maximum
CAMSHAFT AND CRANKSHAFT		
Crankshaft Main Bearing Journal to Bearing Clearance	0.0025	0.0038
* Crankshaft End Play	0.006	0.012
Camshaft Bearing to Camshaft	0.0015	0.0030
Camshaft End Play	0.003	
* Crankshaft Rod Journal to Rod Bearing	0.0020	0.0033
Connecting Rod End Play	0.002	0.016
Timing Gear Backlash	0.002	0.003
Oil Pump Gear Backlash	0.002	0.005
PISTON AND CYLINDER		
Piston Pin in Piston	0.0002	0.0004
Piston Pin in Rod	0.0002	0.0007
* Piston Ring Gap in Cylinder	0.010	0.020
Piston Clearance in Cylinder—Measured .10 Below Oil		
Control Ring, 90° from Pin	0.001	0.003
Cylinder Bore — Standard Size	3.1245	3.1255
Crankshaft Main Bearing Journal — Standard Size	1.9992	2.0000
Crankshaft Rod Bearing Journal — Standard Size	1.6252	1.6260
TAPPETS AND VALVES		
* Valve Seat Width	1/32	1/8
* Valve Face Angle	44°	
* Valve Seat Angle	45°	
Valve Stem to Guide — Intake	0.0010	0.0025
Valve Stem to Guide — Exhaust	0.0035	0.0040
Tappet to Cylinder Block Clearance	0.0015	0.0030
Tappet Adjustment (Cold)		
* Intake	0.007	0.009
* Exhaust	0.012	0.014

* - Frequently used overhaul values.

ASSEMBLY TORQUES AND SPECIAL TOOLS

	FT.-LB.
Gearcase Cover	8 - 10
Cylinder Head Stud Nuts (Cold)	14 - 16
Rear Bearing Plate Screws	25 - 27
Starter Mounting Bolts	18 - 20
Connecting Rod Bolt	14 - 16
Flywheel Cap Screw	35 - 40
Other 5/16" Cylinder Block	
Stud and Nuts	8 - 10
Oil Base	18 - 23
Manifold Mounting Screws	6 - 10
Oil Pump	7 - 9

The following special tools are available from Omas,
for further information see Tool Catalog 900-0019.

Valve Seat Driver
Valve Guide Driver
Oil Guide and Driver
Combination Bearing Remover (Main and Cam)
Combination Bearing Driver (Main and Cam)
Flywheel Puller

Hobart Onan 16 Manual

Huangqi Zhang



Hobart Onan 16 Manual:

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