

Mustration 229

g01024825

Note: Carefully align Tooling (F) with the end of the camshaft. If the adapter and the camshaft are not aligned, the camshaft may not be removed. The adapter and camshaft bearing will interfere.

- To remove the camshaft from the rear of the engine, install Tooling (F) on the front of the camshaft with Tooling (G).
- 6. Install Tooling (E).



Hustration 230

991943677

 Carefully slide the camshaft to the rear of the engine for removal. Use two technicians to remove the camshaft. Keep the camshaft level while the camshaft is being removed from the cylinder head. The weight of the camshaft is approximately 39 kg (86 lb).

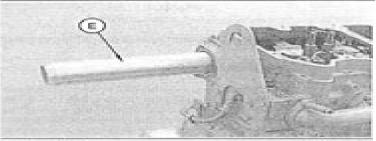


Illustration 231

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- To remove the camshaft from the front of the engine, install Tooling (E) on the rear of the camshaft.
- Carefully slide the camshaft to the front of the engine for removal. Use two technicians to remove the camshaft. Keep the camshaft level while the camshaft is being removed from the cylinder head. The weight of the camshaft is approximately 39 kg (86 lb).

102963221

Camshaft - Install

SMCS Code: 1210-012

Installation Procedure

Tolože 45

Required Tools				
Tool	Part Number	Part Description	Oty	
A	90-7257	Cradle	1	
8	9U-7256	Guide	1	
C ·	90-7225	Camshalt Pilot	2	
D	90-7240	Camshaft Hook	2	
H	9U-7243	Alignment Steeve	- 1	
J	98-3263	Thread Lock Compound	- 1	
K.	8T-2998	Lubricant	10.	

NOTICE

Keep all parts clean from contaminants.

Contaminants may cause rapid wear and shortened component life.

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