

Figure 3. 7E.03 gas turbine borescope inspection access locations

Borescope inspection access locations for F-class gas turbines can be found in Appendix E.

Figure 4 provides a recommended interval for a planned barescope inspection program following initial baseline inspections. It should be recognized that these barescope inspection intervals are based on average unit operating modes. Adjustment of these barescope intervals may be made based on operating experience, mode of operation, fuels used, and the results of previous barescope inspections.

In general, an annual or semiannual borescope inspection uses all the available access points to verify the condition of the internal hardware. This should include, but is not limited to, signs of excessive gas path fouling, symptoms of surface degradation isuch as erasion, corresion, or spallingl, displaced components, deformation or object damage, material loss, nicks, dents, cracking, indications of contact or rubbing, or other anomalous conditions.

Borescope	Gas and Distillate Fuel Oil	At combustion inspection or onnually, whichever occurs first
	Heavy Fuel Oil	At combustion inspection or semionnually, whichever occurs first

Figure 4. Borescope inspection planning.

During BIs and similar inspections, the condition of the upstream components should be verified, including all systems from the filter house to the compressor inlet.

The application of a borescope monitoring program will assist with the scheduling of outages and preplanning of parts requirements, resulting in outage preparedness, lower maintenance costs, and higher availability and reliability of the gas turbine.

Ge Frame 5 Service Manual

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Field and Depot Maintenance Manual (including Field and Depot Maintenance Repair Parts) for Starter, Engine, Electrical, Assembly (2920-852-5483) (Electric Auto-Lite Model MBD-4043UT). 1963 Operator's, Organizational, and Direct Support Maintenance Manual (including Repair Parts and Special Tools List) ,1992 Service Manual of Starting Lighting Ignition Samuel Payne Reed,1919 Operator, Organizational, Field, and Depot Maintenance Manual Volkswagen New Beetle Service Manual Bentley Publishers, Bentley Publishers Staff, 2002-10 Features Engine and cylinder head service repair and reconditioning including camshaft toothed belt setup and adjustment Coverage of Motronic 5 9 7 5 and Diesel Turbo Direct Injection TDI engine management systems Drivetrain maintenance troubleshooting adjustment and repair including hydraulic clutch gearshift linkage and drive axles Suspension component replacement including front struts rear shocks rear coil springs and wheel bearing hub units Repair information for ABS EDL ASR ESP brake systems Heating and air conditioning repair including A C component replacement Body adjustment and repairs including front and rear clip removal and installation Wiring schematics for all circuits including fuse relay locations and a general explanation of electrical circuitry New scan tool section with OBDII diagnostic trouble codes control module coding Direct Support and General Support Maintenance Manual for Truck, Cargo, 8 Ton, 4 X 4, and readiness codes M520 W/winch (NSN 2320-00-873-5422) ... Truck, Tanker, Fuel Servicing: 2500 Gallon, 4 X 4, M559 W/o Winch (NSN 2320-00-445-7250). ,1979 Operator's, Organizational, Direct Support, and General Support Maintenance Manual (including Repair Parts and Special Tools List) for Trailer, Tank, Potable Water, 400 Gallons, 1-1/2 Ton, 2 Wheel, M149 (2330-00-542-2039), M149A1 (2330-00-832-8801), and M625 (2330-00-782-6059). ,1989 Operator's, Organizational, Direct Support, General Support, and Depot Maintenance Manual (including Repair Parts Information and Supplemental Operating, Maintenance, and Repair Parts Instructions) for Roller, Pneumatic Tired Variable Pressure, Self-propelled (CCE) Hyster Model C53OA, NSN 3805-01-013-3630 ,1983 Operator, Organizational, Direct and General Suport, and Depot Maintenance Manual ,1989 Operator's, Organizational, Direct Support, and General Support Maintenance Manual ,1985 Operator, Organizational, Direct and General Support Maintenance Manual ,1972 Motor's Truck & Tractor Repair Manual, 1971 Radio Set AN/MPN-1 ,1944 Helicopter Air Service Program United States. Congress. Senate. Committee on Commerce. Aviation Helicopter Air Service Program, Hearings Before the Aviation Subcommittee, 89th Congress, 1st Subcommittee, 1965 Session, Mar. 8-11, 1965 United States. Congress. Senate. Commerce, 1965 Cumulated Index to the Books ,1953 A world list of books in the English language Monthly Catalog of United States Government Publications United States. Superintendent of Documents, 1991 Title List of Documents Made Publicly Available ,1987 **Commerce Business**

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