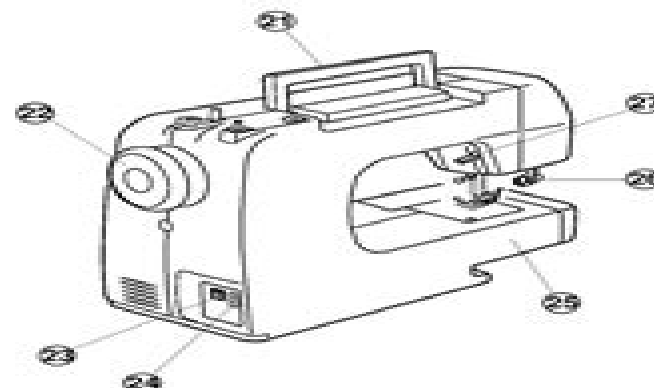
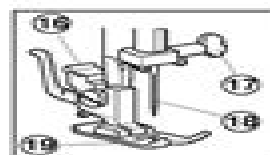
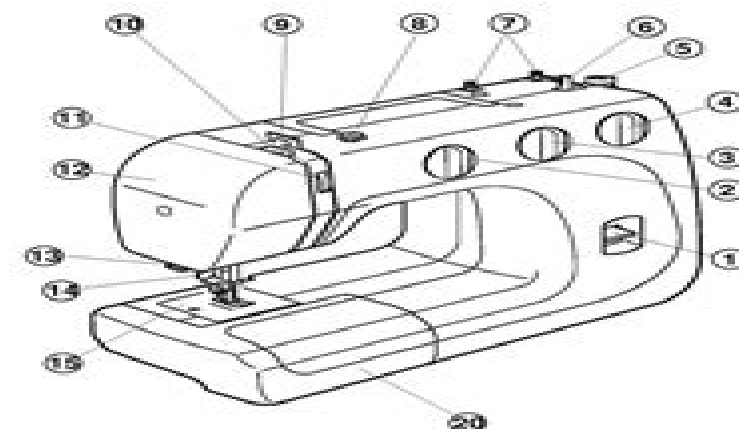


SECTION 1. ESSENTIAL PARTS

Name of Parts

- 1 Reverse stitch button
- 2 Pattern selector dial
- 3 Stitch length dial
- 4 Stitch width dial (Except Model 2041S)
- 5 Bobbin winder stopper
- 6 Bobbin winder spindle
- 7 Spool pins
- 8 Bobbin winder thread guide
- 9 Thread guide
- 10 Thread take-up lever
- 11 Thread tension dial
- 12 Face plate
- 13 Thread cutter
- 14 Needle threader (optional)
- 15 Needle plate
- 16 Presser foot holder
- 17 Needle clamp
- 18 Needle
- 19 Presser foot
- 20 Extension table
- 21 Carrying handle
- 22 Handwheel
- 23 Power switch
- 24 Machine socket
- 25 Free arm
- 26 Buttonhole lever (optional)
- 27 Presser foot lifter



Notes:

The specifications are subject to change without prior notice.

Illustrations in this manual represent the Model 2049.

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L Darling-Hammond



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