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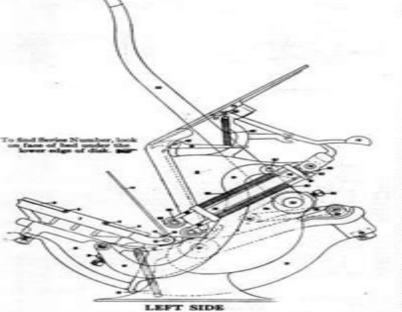
DESIGNATED BY NUMBERS

#### DIRECTIONS FOR ORDERING

Give size and number of the press. The number will be found on the upper part of the face of the bed, under the front edge of the disk. State the name and number of the part wanted.

Send cash with order, including postage if wanted by parcel post.

Remember the right side of the press is the left-hand side of the operator, if he stands facing the press. If the left-hand side is ordered it will be understood as the right side of the machine itself as it faces the operator.



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#### DIRECTIONS FOR USING

UNPACKING — After removing the cover, be careful in taking away the time and braces not to scenarch the press. It can be unpacked easier by taking the box space. When shipped a long distance the bright work is covered with a rustproof composition; if it is hard to rub off with a dry cloth, use because.

SETTING UP — Screw the press firmly to the baseboard; holes are made in the right positions and acrews are sent for this purpose with each press. When removing the wooden plug at the pressure of the disk of the pressure of the disk of the pressure of the pressure of the disk of the pressure of the p

THE IMPRESSION — To increase the impression on the Nos. 1, 2, and 3 machines the impression adjustment is at the toggle joint at back of press. To increase, put in cardboard shims at required; to decrease, take out shime. The foor screws under the plates are for squaring the impression only. To increase the impression on the Nos. 4, 9, 6, and 12, turn the four impression screws to the right send. The issues the impression are two and 12, turn the four impression screws to the right send. The instead after a perfect impression is obtained. The not turn to outer screws, as the spring under the head affects for all adjustment of the plates. See that the plates has a positive bearing on each of the four impression screws. The plates can be turned by placing the bearing on the impression screws. See careful to get a good, eguare impression and not any stronger than required to bring the type up clear, as otherwise there will be unnecessary wear of the type.

NOULTERS—It is increased the type.

BOLLERS — It is important that the rollers should be turning when they strike the type. The rollers should first be removed from the left-hand side, always. The rollers whosh that turn on the seds of the rollers should not be any larger than the rollers and not over \( \psi\) in the rollers. When the rollers should not be any larger than the rollers and not over \( \psi\) in the smaller. When the rollers shrink, new wheels should be obtained to sait them. We make them graduated by sixteenths of an inch.

by sixteenchs of an inch.

OHLING — Keep the bearings well lubricated by oiling them all once a day when in use. Of holes will be found for that purpose. Do not put on more than the bearings will hold. Too much oil will only soil the press and the work. Use a good lubricating oil. Careful oiling not only never the machinery, but it also saves unsecessary labor. The hocks that hold the relieve should be when they work in the frames and where they bear on the roller whoels; the sides of the process of which the whoels run should never he work to the roller should be an of the process of the soller cores should be oiled, that they may revolve in the whoels from a should never the soller cores should be oiled, that they may revolve in the whoels from.

If any part of the press should be herden, the sumber on the face of the bed near the upper edge and a rough sketch of the broken part should be sent to us together with the name and number of part, that we may know exactly what is wanted. Do not leave the ink on the disk over night. When the ink is left on, the religion will stick to the disk so that the power required to move them may break the ink frame or connections.



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