

SPECIFICATIONS

	Merc 650	Merc 500	Merc 400
Bore	2.87" (72.9mm)	2.56" (65mm)	2.87" (72.9mm)
Stroke	2-9/16" (65.1mm)	2-1/8" (54mm)	2-9/16" (65.1mm)
Cu. In. Piston Displacement	49.8 (816cc)	44 (721cc)	33.3 (546cc)
Recommended Spark Plug	AC-V40FFM or Champion L-76V		
Horsepower	65	50	40
Full Throttle RPM Range	4800- 5300	4800- 5300	4800- 5300
Fuel Tank Capacity	U.S. 6 Gallons Imperial 5 Gallons Metric 22% Liters		

LUBRICANTS

(From Your Mercury Dealer) Quicksilver Lubricant	Part No.	Container Size		
		U.S.	Imperial	Metric
Anti-Corrosion Grease	C-92-63290	8 Oz.	6.7 Oz.	240cc
Anti Corrosion Oil	C-92-63281	8 Oz.	6.7 Oz.	240cc
Corrosion and Rust Preventive	C-92-63260	11 Oz.	9.2 Oz.	330cc
Multipurpose Lubricant	C-92-63250	8 Oz.	6.7 Oz.	240cc
Perfect Seal	C-92-34227	16 Oz.	13.3 Oz.	480cc
Storage Seal	C-92-63233	15 Oz.	12.5 Oz.	450cc
Super-Duty Gear Lubricant	C-92-68617	8 Oz.	6.7 Oz.	240cc
	C-92-68623	1 Qt.	0.2 Gal.	960cc



Figure 1. Merc 650 (3-Cyl.)

Mercury 70 Hp Outboard Service Manual

JR Anderson



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Seloc Mercury/Mariner Outboards, 1990-00 Repair Manual Scott A. Freeman,1900

Outboard Motor Service

Manual Intertec Publishing,1987 Detailed tips on periodic servicing troubleshooting general maintenance and repair are explicitly outlined in this manual Repair is easy with the specifications and step by step repair procedures included for hundreds of models Volume II covers models with 30hp and above **Popular Mechanics** ,1981-04 Popular Mechanics inspires instructs and influences readers to help them master the modern world Whether it s practical DIY home improvement tips gadgets and digital technology information on the newest cars or the latest breakthroughs in science PM is the ultimate guide to our high tech lifestyle *Outboard Motor Service Manual: Motors below 30 hp* ,1979

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 $\max z = 3x_1 + 5x_2 + 2x_3 + 4x_4$
 $\text{subject to } 2x_1 + x_2 + 3x_3 + 4x_4 \leq 12$
 $x_1 + 2x_2 + x_3 + 2x_4 \leq 18$
 $x_1, x_2, x_3, x_4 \geq 0$
 solution the problem in standard form is the initial tableau is

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