

- four bolts [1]
- upper holders [2]
- handlebar [3]

## INSTALLATION

### NOTE:

- Route the wires and cables properly (page 1-25).

Install the handlebar and upper holders with the punch mark [4] facing forward. Tighten the front bolts first, then tighten the rear bolts.

Apply Honda Bond A or Pro Honda Handgrip Cement (U.S.A. only) to the inside surface of each handlebar grip [1] and to the clean surfaces of the handlebar. Wait 3 – 5 minutes and install the grips. Rotate the grip for even application of the adhesive.

Install new grip ends [2] by aligning the tabs [3] with the holes in the handlebar.

Align the punch mark on the handlebar with the top edge of the lower holder.

Allow the adhesive to dry for an hour before using.

TM1/FM1/FM2 models:  
Align the locating pin on the switch housing with the hole in the handlebar.

Align the edge of the bracket with the punch mark on the handlebar.

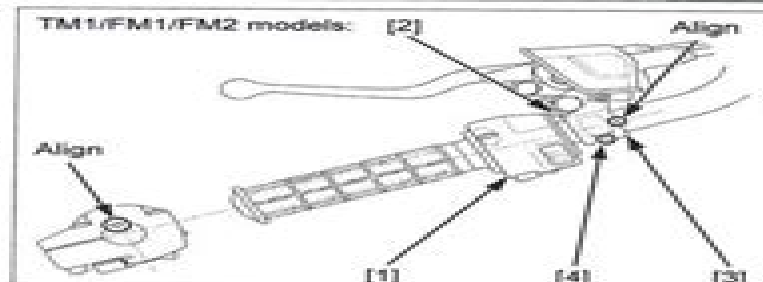
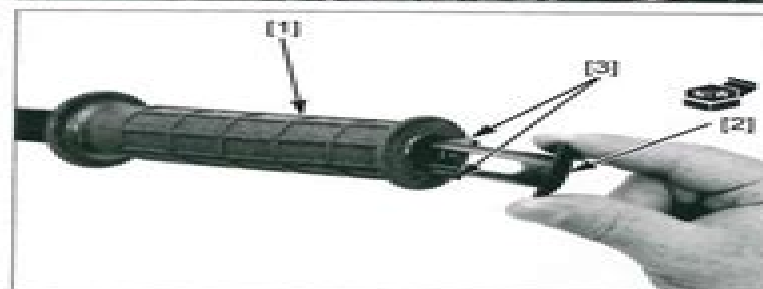
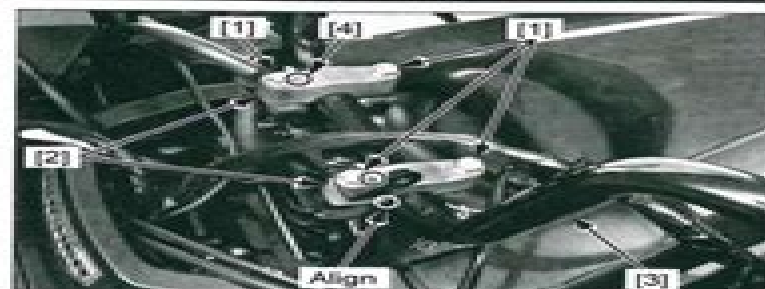
TE1/FE1/FA1/FA2/FA5/FA6:

Align the seam of the switch with the punch mark on the handlebar.

Install the handlebar switch [1]. Tighten the upper screw first, then tighten the lower screw.

Install the brake lever bracket [2] and holder [3] with the punch mark [4] facing up. Tighten the upper screw first, then tighten the lower screw.

Install the handlebar switch [1]. Tighten the inside screw [2] first, then tighten the outside screws [3].



# **Honda Rancher Trx 420 Service Manual**

**Xiang Xie**



## **Honda Rancher Trx 420 Service Manual:**

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