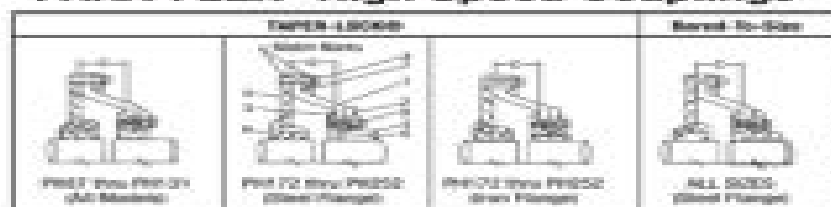


Instruction Manual for DODGE PARA-FLEX® High Speed and Flywheel Couplings

These instructions must be read thoroughly before installation or operation.

WARNING: TO INSURE THAT DRIVE IS NOT UNEXPECTEDLY STARTED, TURN OFF AND LOCK OUT OR TAG POWER SOURCE BEFORE PROCEEDING. FAILURE TO OBSERVE THESE PRECAUTIONS COULD RESULT IN BODILY INJURY.

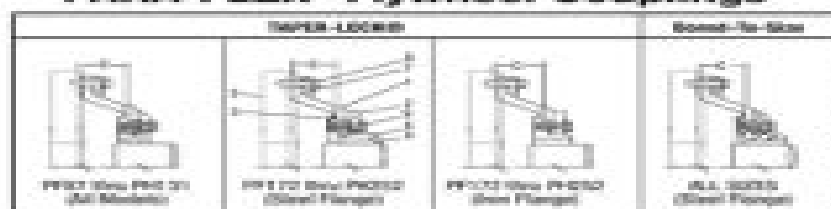
PARA-FLEX® High Speed Couplings



- (1) Flexible Element
- (2) External Clamp Ring
- (3) Internal Clamp Ring
- (4) Flange Assembly
- (5) Disc Assembly
- (6) TAPER-LOCK® Bushing
- (7) Bolt Ring
- (8) Screws (Disc Assy)
- (9) Screws (Clamp Ring)
- (10) Flange Spacer Ring (See Fig. 1)

*Clamp rings are included in the flange assembly.
Note: Use only SAE grade 8 screws and hardened washers.

PARA-FLEX® Flywheel Couplings



- (1) Flexible Element
- (2) External Clamp Ring
- (3) Internal Clamp Ring
- (4) Flange Assembly
- (5) Flywheel
- (6) TAPER-LOCK® Bushing
- (7) Bolt Ring
- (8) Screws (Bolt Ring)
- (9) Screws (Clamp Ring)
- (10) Flange Spacer Ring (See Fig. 1)
- (11) Adapter (See Fig. 2)

*Clamp rings are included in the flange assembly.
Note: Use only SAE grade 8 screws and hardened washers.

INSTALLATION:

1. **Disc Assembly Installation:** Install disc assembly on shaft with TAPER-LOCK® bushing. Disc assembly can be installed with bushing screws toward either side. Tighten the TAPER-LOCK® bushing in accordance with the instructions packed with the bushings. Note balancing match marks on disc and bolt ring O.D.

NOTE: Disregard Step 1 when installing PARA-FLEX Flywheel Couplings.

2. **Flange Installation:** Press or shrink straight bored flange assemblies on the shafts. Install TAPER-LOCK® flanges per instructions packed with the bushings. TAPER-LOCK® flanges on coupling sizes 80 thru 131 are reversible to permit locating bushing screws on the inside or outside of the coupling as desired or convenient. Note: The PK140 flange assembly used on the 172 coupling requires a flange spacer ring which must be installed before mounting flange assembly on the shaft. On models with iron flanges the spacer ring is installed between the flange assembly and external clamp ring, and on models with steel flanges it is installed between the flange assembly and internal clamp ring. See Fig. 1.

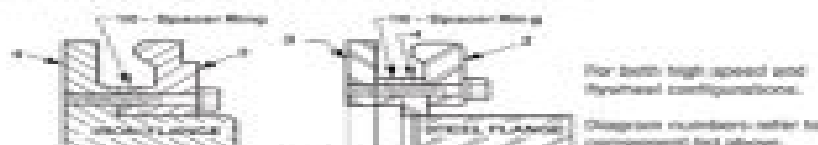


Fig. 1 Flange Spacer Ring Location

3. **Align Shafts:** Position shafts for angular and parallel alignment within a 1/64" for normal industrial applications. Position flange assembly so that dimension "C" will be maintained. If shaft end float is to occur, locate shaft at the mid-position of end float. Measure dimension "C", in Table 1, at four places around the diameter. These measurements should not vary more than dimension "C". Where limited end float is required or sleeve bearings are used, consult DODGE.
4. **Flexible Element Installation:** Slip bolt ring over flange and rest it on shaft. Remove clamp ring screws and internal clamp ring. Place internal clamp ring inside the element and reassemble to flange seating the head of the element on the flange. Tighten clamp ring screws alternately and evenly to the torque values shown in column "A" of Table 1.

WARNING: Because of the possible danger to personnel or property from accidents which may result from the improper use of products, it is important that correct procedures be followed. Products must be used in accordance with the engineering information specified in the catalog. Proper installation, maintenance and operation procedures must be observed. The instructions in the instruction manuals must be followed. Inspections should be made as necessary to assure safe operation under prevailing conditions. Proper guards and other suitable safety devices or procedures as may be desirable or as may be specified in safety codes should be provided, and are neither provided by Baldor Electric Company nor are the responsibility of Baldor Electric Company. This unit and its associated equipment must be installed, adjusted and maintained by qualified personnel who are familiar with the construction and operation of all equipment in the system and the potential hazards involved. When risk to persons or property may be involved, a holding device must be an integral part of the drive equipment beyond the speed reducer output shaft.

High Speed Coupling Repair Manual

Wolfgang Guggemos



High Speed Coupling Repair Manual:

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Motor's Truck & Tractor Repair Manual ,1956 **Direct Support and General Support Maintenance Manual** ,1986 **Chilton's Truck and Van Repair Manual** ,1978 Presents removal and installation procedures and on truck adjustments for repairing older model trucks or vans *Technical Manual* United States. War Department, **Operator's, Organizational, Direct Support, General Support, and Depot Maintenance Manual (including Repair Parts Information and Supplemental Operating, Maintenance, and Repair Parts Instructions) for Roller, Pneumatic Tired Variable Pressure, Self-propelled (CCE) Hyster Model C530A, NSN 3805-01-013-3630** ,1983 **Operator's, Organizational, Direct Support, General Support, and Depot Maintenance Manual (including Repair Parts Information and Supplemental Maintenance and Repair Parts Instructions)** ,1989 *Service Manual of Starting Lighting Ignition* Samuel Payne Reed,1919 Operator's Organizational, Direct Support, General Support, and Depot Maintenance Manual (including Repair Parts Information and Supplemental Operating, Maintenance and Repair Parts Instructions) for Roller Motorized, Steel Wheel, 2 Drum Tandem, 10-14 Ton (CCE), Hyster Model C350B-D, NSN 3895-00-578-0372 ,1981 *Operator's, Organizational, Direct Support, and General Support Maintenance Manual (including Repair Parts and Special Tools Lists) for Semitrailer, Tank, Fuel, 5000 Gallon, 4 Wheel, M131A4 (NSN 2330-00-994-9459) ... Semitrailer, Tank, Fuel Servicing, 5000 Gallon, 4 Wheel, M131A5C (NSN 2330-00-226-6080).* ,1989 Combined Operation and Maintenance Manual and Parts List United States. War Department,1943 Motor's Truck Repair Manual ,1943 Operator's, Organizational, Direct Support and General Support Maintenance Manual (including Repair Parts and Special Tools List) for Semitrailer, Van: Electronic 6-ton, 2-wheel, M348A2 (2330-00-678-3838), M348A2C (2330-00-690-7724), M348A2D (2330-00-690-7725), M348A2F (2330-00-690-7726), M348A2G (2330-00-797-7405), M348A2H (2330-00-973-1262), M348A2K (2330-00-740-2322), M348A2N (2330-00-740-2329), M373A2 (2330-00-705-8932), M373A2C (2330-00-672-7496), M373A2D (2330-00-738-5869), M373A2E6 (2330-00-134-4672), M373A2E7 (2330-00-134-4671), M373A3 (2330-00-937-4518), M373A4 (2330-00-937-4519), M373A5 (2330-00-781-7755), XM1005 (2330-01-107-5728), XM1007 (2330-01-109-5961). ,1983 **Guide to the Customs Tariff 1908-1911 (alphabetically Arranged)** Australia. Department of Trade and Customs,1912 **Truck Service Manual** ,1984 Operating Instructions and Parts Manual for

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 Instructions for the Operation, Care, and Repair of Pumps United States. Navy Dept. Bureau of Engineering,1925
 Operator's, organizational, direct support and general support maintenance manual (including repair parts information and supplemental maintenance and repair parts instructions) ,1984

High Speed Coupling Repair Manual Book Review: Unveiling the Magic of Language

In a digital era where connections and knowledge reign supreme, the enchanting power of language has become much more apparent than ever. Its capability to stir emotions, provoke thought, and instigate transformation is really remarkable. This extraordinary book, aptly titled "**High Speed Coupling Repair Manual**," compiled by a very acclaimed author, immerses readers in a captivating exploration of the significance of language and its profound effect on our existence. Throughout this critique, we shall delve into the book's central themes, evaluate its unique writing style, and assess its overall influence on its readership.

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