



Note

When replacing the PCBs, the **Calibration and test steps after repair** (see Chapter 10.10 on page 10-54) must be followed.

10.7.3 PCB LP 630 Motherboard



Remove the plug-in boards from the monitor. Pull off all cables from PCB LP 630. Unscrew PCB LP 630 with 9 nuts **(1)**.

When installing, secure the nuts with threadlocker.

After replacement or repair, check the jumpers.

10.7.4 PCB LP 636 External I/O board



Remove 5 screw caps **(1)** from the rear of the monitor.



Pull off all cables from PCB LP 636 **(2)**. Remove 2 nuts **(3)** and remove PCB LP 636.

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