

Maxstar™ 200 Series

Revised March 2007 • Index No.: 3C/02

**TIG/Stick Welding
Power Source**



Quick Specs



Heavy Industrial Applications

Petroleum Refineries
Aerospace
Food/Beverage Industry
Mechanical Contractors
Shipyard Industries/Repair
Dairy Industry

Processes

TIG (GTAW)
Pulsed TIG (PTIG/PA)
with DC and AC Models
Stick (SMAW)

Input Power

Requires 3- or 4-Phase Power

Amperage Range

1–200 A

Max. Open-Circuit Voltage

60

Weight

37 lbs (16.8 kg)

The Power of Blue.™

Auto-Line™ provides state-of-the-art flexibility to the end user. The Auto-Line circuitry automatically connects to 100–480 VAC, single- or three-phase power without removing the covers to adjust the power source. No longer is there a concern if you have the correct machine for shop- or the job site.

Portable in the shop or at the job site — at 37 lb the Maxstar 200 is easily moved from location to location.

Inverter-based, DC power source that, **state-of-the-art** **interface** allowing the user extra setup capabilities in a compact machine. Features more precise control of output parameters than traditional knobs and switches.

Superior TIG/Stick arc performance on all input voltages. Even on the difficult-to-run procedures like 600 Hz.

Programmable HF start parameters allows the independently set HF starting conditions based upon process and memory selection.

HF arc starting provides non-contact arc starting that eliminates fumes or material contamination.

LIH-Arc start provides TIG arc starting without the use of high frequency.



Maxstar 200 SD

Maxstar 200 DX

Maxstar 200 LX

Available in Three Models:

SD — Provides the basic features that are required for most TIG or Stick welding applications.

DX — When the job demands greater control the DX provides pulse on/off, pulse frequency, peak % time, background amperage, initial amperage, initial slope time, final slope time and final amperage control.

LX — Automation made simple. With the **Automation Interface Connector**, the integrator can quickly interface to the output disable, weld start/stop, gas start/stop inputs, weld arc, pulse lock, set, and end of weld sequence outputs.



Power source is warranted for 3 years, parts and labor.
Original main power rectified parts are warranted for 5 years.



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The Power of Blue.

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Appleton, WI 54911 USA

International Headquarters
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USA FAX: 920-735-4134
Canadian FAX: 920-735-4138
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Web Site
www.MillerWelds.com



Miller Maxstar 200 Repair Manual

Wolfgang Guggemos



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