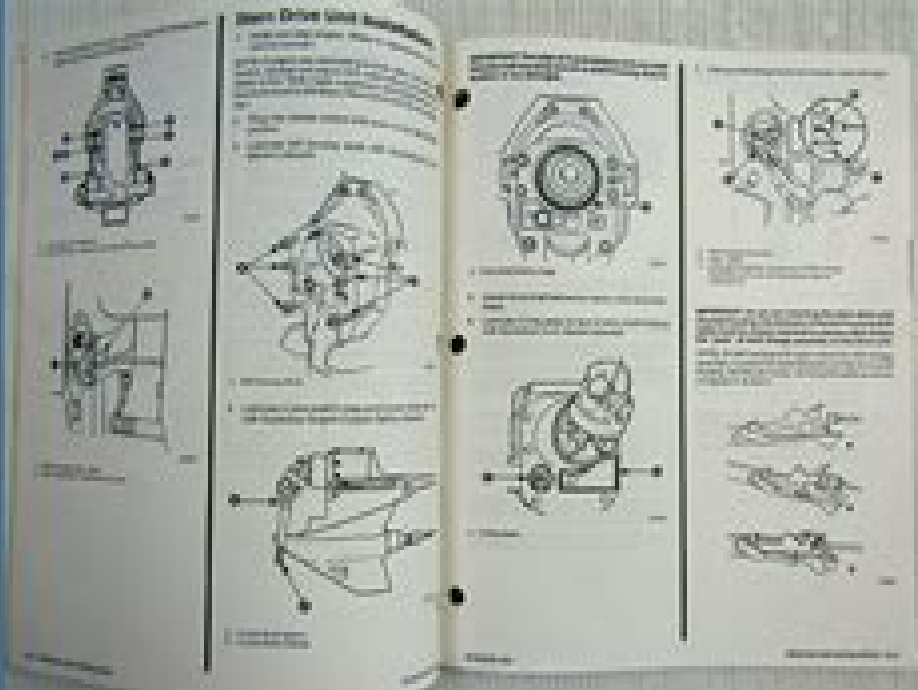


# merCruiser SERVICE MANUAL

Number 20

Blackhawk Stern Drive Unit



## CAUTION

U-joint and pinion gear assembly must be reassembled as shown in following steps or damage to drive unit will occur during reassembly.

1. Install components as shown.

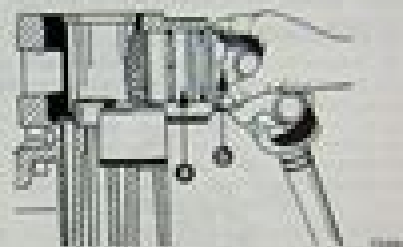


- a. Remove Nut (Provided for Initial Pinion Gear)
- b. Oil Seal Center Lip of Seal Facing Pinion Gear
- c. Large Washer (Note Facing to Motor)
- d. Spring Washer (Between Oil Seal Center and Spring Ring)
- e. Spring Ring (Note Facing to U-joint)

2. Align pinion gear assembly with splines on shaft. Slide assembly onto shaft as far as it will go.

3. Remove spring gear assembly to shaft with washer and nut. Tighten nut with washer and

- a. Install U-joint and pinion gear assembly into drive housing. Tighten retaining nut hand tight.



- a. U-joint and Pinion Gear Assembly
- b. Retaining Nut

- a. Position drive housing so that U-joint coupling shaft is pointing straight down.
- b. Set preload by tightening nut 1/4 turn at a time. Check for proper preload by turning pinion gear, using an extension, appropriate socket and torque wrench (5 ft. - in. with dial indicator, until a 6-10 lb. in. (2.7-4.4 Nm) torque is obtained. This becomes case tightened (causing excessive pre load, loosen nut a number of turns and tighten outer pinion end of U-joint shaft using a soft bar and hammer. Repeat, starting at beginning of the step.

# Mercury 175 Service Manual

**Tobias Bleicker**



## **Mercury 175 Service Manual:**

This book delves into Mercruiser 175 Service Manual. Mercruiser 175 Service Manual is a crucial topic that needs to be grasped by everyone, from students and scholars to the general public. The book will furnish comprehensive and in-depth insights into Mercruiser 175 Service Manual, encompassing both the fundamentals and more intricate discussions.

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    - Chapter 5: Conclusion
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