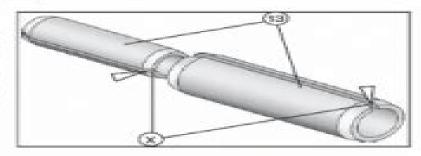
Section B: Spitting the tractor





#### MOTE

When refitting the outer and inner split pins (13), make sure the slots do not metch. Otherwise, grease will escape through the openings (aligned slots) preventing the splines on the sleeves and shafts from been lubricated.



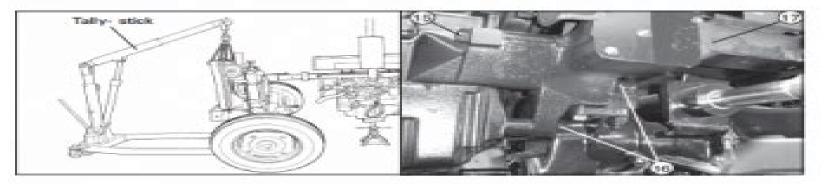
#### Spliting the parts

- m) Finally, with the rolling stands properly positioned, and the rear wheels looked by wedges and the parking brake engaged, loosen the nuts from the studs (15 and 16) securing the engine to the front bracket (17).
- Split the parts using a pry bar-type lever, always complying to the correct balance of the front axie assy.



#### MOTE:

If the tractor is not equipped with frontal weights, which support the trolley, use a tally-stick to balance the assy when separating it from the engine, as shown below.



#### 2.1 - Tractor reassemble between the engine and the front axle

The reassemble is made by reversing the splitting procedure.

Always observe the perfect alignment of the studs with the front bracket holes in order to move the front axie over the trolley and fit the parts.



#### IN CARRES

Spread Loctile 277 (high-torque type) on the first 2 or 3 threads of the boits and studs.

#### Tightening torque for closing nuts and bolts:



All nuts (15, 16 and 17), torque - 26.0 to 30.0 kggf.m

# **Massey Ferguson 451 Service Manual**

Scott C. Dulebohn

#### **Massey Ferguson 451 Service Manual:**

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