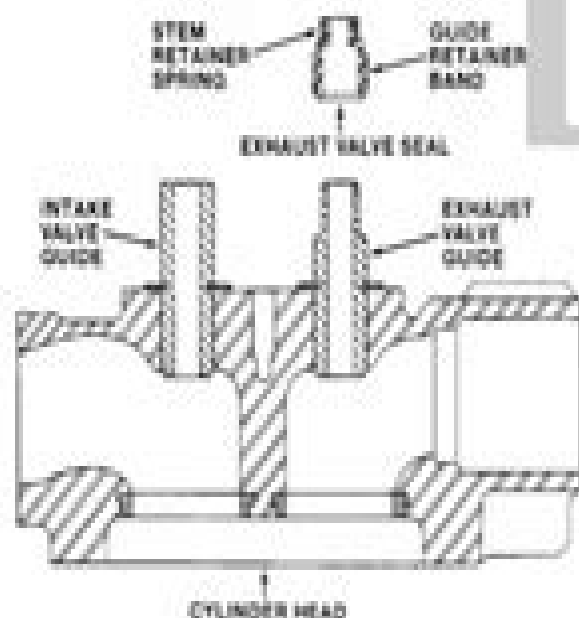


K301 EXHAUST VALVE SEAL

Some K301 cylinder heads utilize an exhaust valve seal which is installed on the exhaust valve guide. If replacing this seal, use the following precaution to prevent seal failure due to improper or careless seal installation.

When pressing an exhaust valve seal onto an exhaust valve guide, press on the seal guide retainer band only. Pressing directly on this valve seal body or stem retainer spring will distort the seal and result in seal failure.



K301 VALVE GUIDE REPLACEMENT

Two types of valve guides have been used in K301 cylinder heads, (see figure 1). Some exhaust valve guides are machined to accommodate an exhaust valve seal.

If valve guides are worn beyond the maximum allowable specifications, remove and replace the guides using the following procedure.

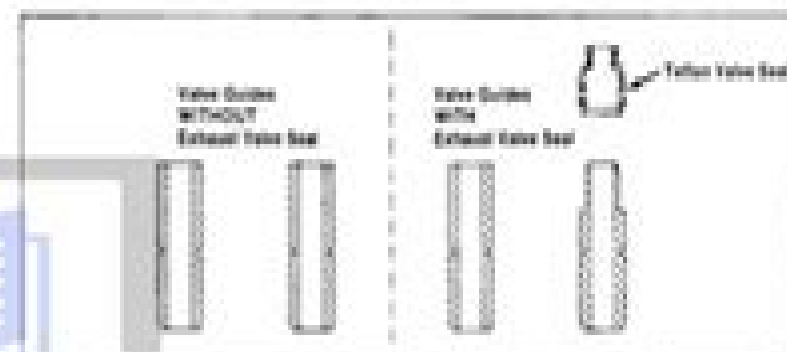


FIGURE 1

Valve Guide Removal

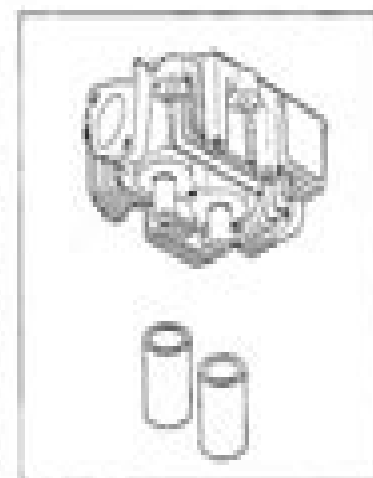
1. Remove cylinder head from engine. (Disassembly and clean as explained in the service manual.)
2. Heat cylinder head in a 300° F (150° C) oven to less than 30 minutes.

WARNING: Use extreme care when working with hot metal. Carelessness in working area can result in serious burns.

3. Remove head from oven using heatproof insulated gloves, tongs, etc. Position on an anvil (press plate) with the valve seats "up" and the valve guides inside two pieces of paper 1" (25mm) x 2" x 4" (50mm) (stove) long with straight cuts, (see figure 2).

4. Center a 1/2" (12mm) diameter drift punch on the valve guide. Press guide from head.

CAUTION: Misalignment of drift punch on guide during removal could damage cylinder head.



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