

- four bolts [1]
- upper holders [2]
- handlebar [3]

## INSTALLATION

### NOTE:

- Route the wires and cables properly (page 1-25).

Install the handlebar and upper holders with the punch mark [4] facing forward. Tighten the front bolts first, then tighten the rear bolts.

Apply Honda Bond A or Pro Honda Handgrip Cement (U.S.A. only) to the inside surface of each handlebar grip [1] and to the clean surfaces of the handlebar. Wait 3 – 5 minutes and install the grips. Rotate the grip for even application of the adhesive.

Install new grip ends [2] by aligning the tabs [3] with the holes in the handlebar.

*Align the punch mark on the handlebar with the top edge of the lower holder.*

*Allow the adhesive to dry for an hour before using.*

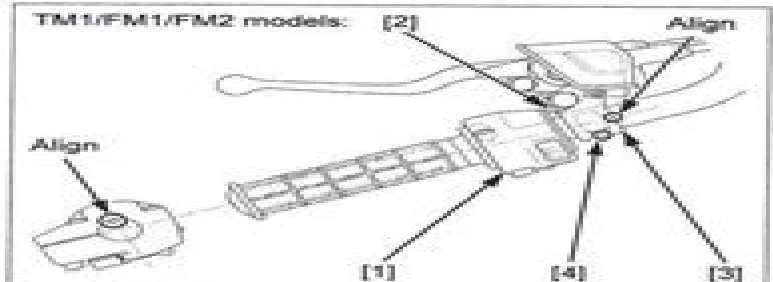
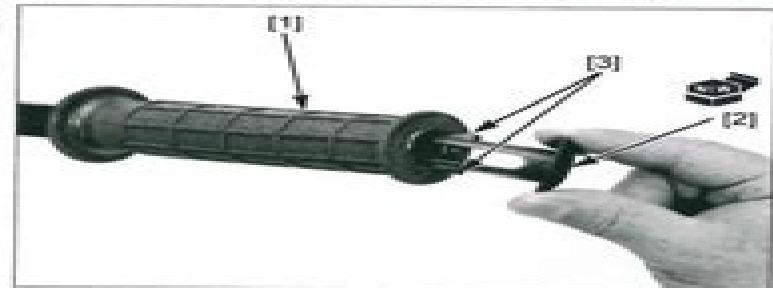
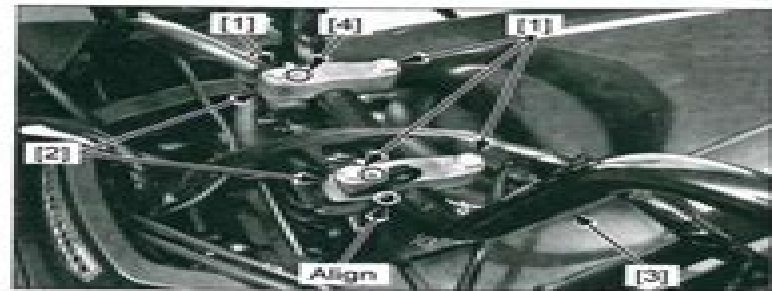
*TM1/FM1/FM2 models:  
Align the locating pin on the switch housing with the hole in the handlebar.*

Install the handlebar switch [1]. Tighten the upper screw first, then tighten the lower screw.

Install the brake lever bracket [2] and holder [3] with the punch mark [4] facing up. Tighten the upper screw first, then tighten the lower screw.

*TE1/FE1/FA1/FA2/FA5/FA6:  
Align the seam of the switch with the punch mark on the handlebar.*

Install the handlebar switch [1]. Tighten the inside screw [2] first, then tighten the outside screws [3].



# Honda Rancher 420 Repair Manual

**Didier Musso**



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