

## GENERAL

See Section 1.2 MAINTENANCE SCHEDULE for the required service interval.

## PROCEDURE

### PRIMARY CHAIN ADJUSTMENT

1. Remove seat. See Section 2.25 SEAT, REMOVAL.

#### WARNING

To prevent accidental vehicle start-up, which could cause death or serious injury, disconnect negative (-) battery cable before proceeding. (00048a)

2. Unthread bolt and remove battery negative cable (black) from battery negative (-) terminal.
3. See Figure 1-5. Remove four T27 TORX screws to free the primary chain inspection cover from the primary chaincase cover.
4. Check the primary chain tension. Push on the upper strand to verify that it has free up and down movement midway between the engine compensating sprocket (front) and the clutch sprocket (rear).
5. Measure the free play to be sure that it falls within the range specified for a hot or cold engine. Refer to Table 1-5.

Table 1-5. Primary Chain Adjustment

(Free Play)	Inches	Millimeters
COLD ENGINE	5/8-7/8 inch	15.9-22.2 mm
HOT ENGINE	3/8-5/8 inch	9.5-15.9 mm

6. If the chain is too tight or too loose, then adjust as follows:
  - a. Locate the primary chain tensioner assembly and loosen the top center nut a maximum of two turns. See Figure 1-6.
  - b. Raise or lower the chain tensioner assembly as necessary to obtain the specified free play.



Figure 1-5. Primary Chaincase Cover

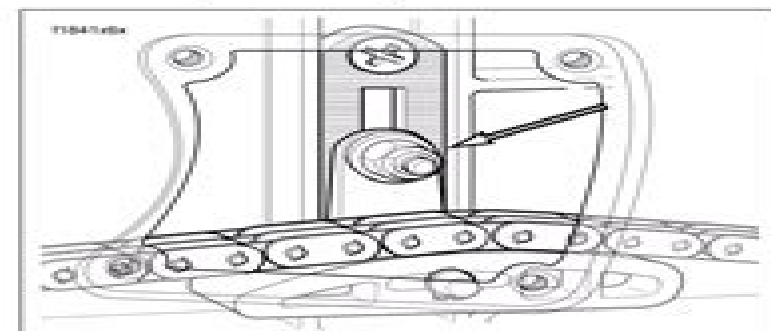


Figure 1-6. Primary Chain Tensioner Assembly

#### NOTE

As chains stretch and wear, they run tighter at one spot than another. Always adjust the free play at the tightest spot in the chain. Replace the primary chain if it is worn to the point where it cannot be properly adjusted.

#### CAUTION

Always keep the primary chain properly adjusted. Allowing the chain to run too tight or too loose will result in excessive chain and sprocket wear.

# Flhrc Workshop Manual

**JE Gale**



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TWO AND THREE WHEELER TECHNOLOGY DHRUV U. PANCHAL, 2015-08-20 The inclination towards two wheelers is not newer to the world From the very beginning two wheelers are recognized as a mark of triumph independence and joy These are considered fast safe and easy mode of transportation with worthy fuel economy With the arrival of automation and electronics in two wheelers the study gained more momentum which led Two and Three Wheeler Technology to emerge as a new discipline of automobile engineering The book explains traditional and modern technologies in an easy to understand manner Various technologies have been explicated with appropriate 2D and 3D diagrams to support learning Text comprises the state of the art developments in the field of two wheelers Detailed explanation on the actual assemblies helps the students to cognize the technology systematically Although the emphasis has been given to the two wheeler technology considering the requirement of various syllabi the last chapter is solely dedicated to three wheeler technology Chapter end review questions help students in preparing them for examination by self assessment method Primarily designed for the undergraduate and diploma students of automobile engineering the lucid and simple presentation of the book makes it useful for the commoner who has keen interest in this area It is a useful guide for a vehicle owner for understanding mechanism and parts which may help him in maintaining his vehicle at best efficiency

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