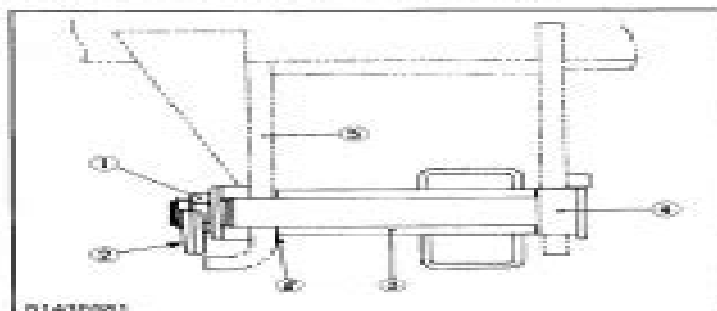


## [2] REAR AXLE CHECKING AND ADJUSTING



### Rear Axle End Play

1. Jack up the rear of frame.
2. Measure the clearance (B) between the rear axle (3) and rear axle support (5).
3. If the measurement exceeds the allowable limit, adjust the nut (1).

#### ■ NOTE

- When fastening the center pin (4), first tighten the nut (1) until the rear axle can turn smoothly, then loosen the nut the nearest pin hole is reached, and finally put the spring lock pin in position.

| Rear axle end play | Factory Spec.   | 0.1 to 0.4 mm |
|--------------------|-----------------|---------------|
|                    | Allowable Limit | 0.5 mm        |

(1) Nut

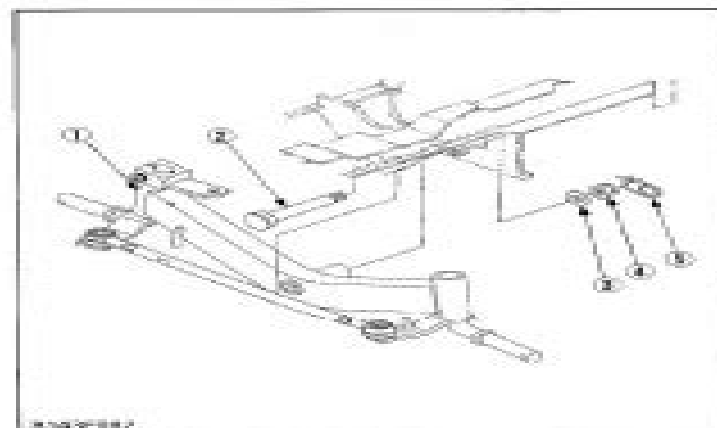
(2) Spring Lock Pin

(3) Rear Axle

(4) Center Pin

(5) Rear Axle Support

## DISASSEMBLING AND ASSEMBLING



### Separating Rear Axle

1. Support the frame with a jack.
2. Remove the spring lock pin (5), and unscrew the nut (4).
3. Tap out the center pin (2) reverse and separate the rear axle (1) from the frame.

#### (When reassembling)

#### ■ NOTE

- When fasten the center pin (2), first tighten the nut (4) until the rear axle can turn smoothly, then loosen the nut until the nearest pin hole is reached, and finally put the spring lock pin (5) in position.
- After reassembling the rear axle, inject grease until it comes out.

(1) Rear Axle

(2) Center Pin

(3) Plain Washer

(4) Nut

(5) Spring Lock Pin

# Kubota F1900 Manual

**Roman Wölfel**



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