

4.1.2 INSPECTING THE METER ROLLER

The meter roller is designed to allow inspection of the meter roller when product is in the roll.

Roller blades (A) which rotate the inspection cover (B).

Removal of the cover exposes the air chamber through which air passes to the metering. The haffle panel (C), which supports the air flow the meter roller, is also removed.

Using handle (D) and screw for exposed haffle panel (E) up slightly. There is the side of the haffle with edge with protrusions from the end wall of the meter box and when the haffle is the removed and the inspection opening.

The meter roller is now fully exposed, as well as the roller blades. Rotation of the meter roller by hand will enable proper location of the roller and blades.

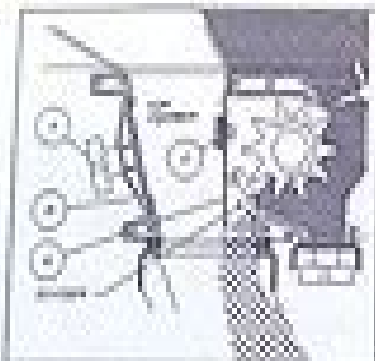


Figure 4.1.2a Inspecting the Meter Roller

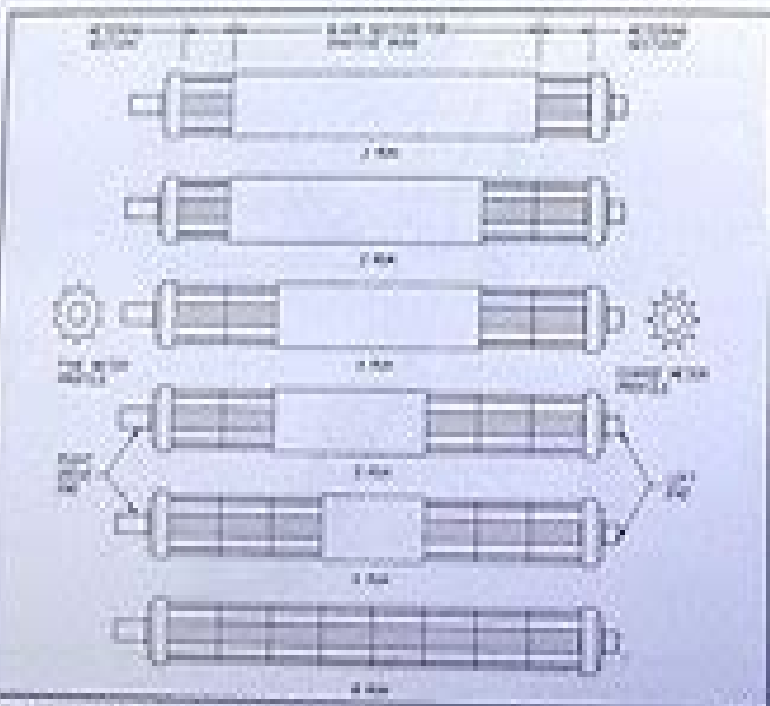


Figure 4.1.2b Meter Rollers for the Meter Box

4.1.3 DIVIDING THE PRODUCT

Figure 4.1.3a illustrates a 2 row meter roller (A) in the meter box.

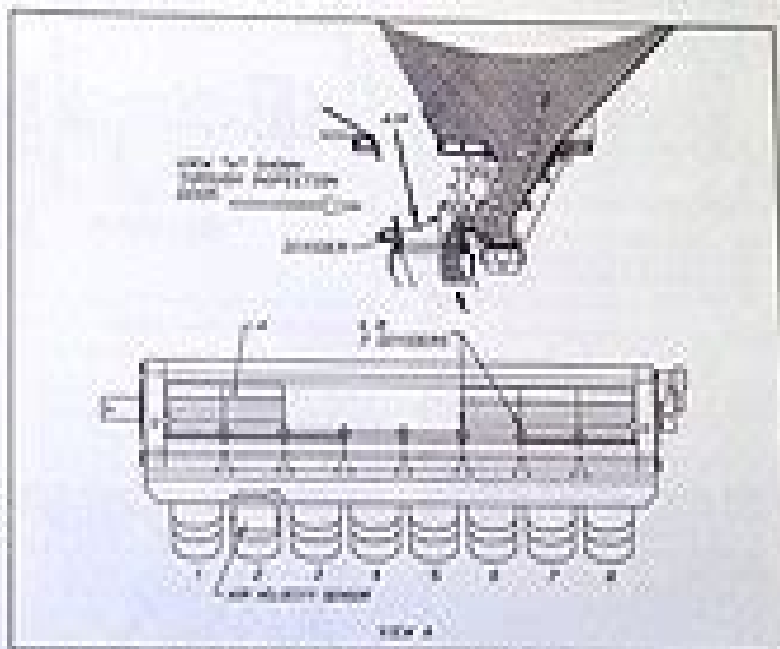


Figure 4.1.3a Dividing the Product Using a 2-Row Meter Roller (Front View)

Roller blades (A) are located equally across the width of the roller. These split the product flow into rows 1, 2, 3, 4, 5 and 6.

Rows 1, 4 and 5 are not receiving product because the 2 row meter roller is not feeding product to the meter section. These lines are used to be "diverted".

Changing meter roller dimensions the primary product division into 4 row, 5 row, 6 row or 8 row. Figure 4.1.3b illustrates the meter rollers available.

The divider blades are present in the factory as the specific product. These divider blades separate and direct product flow into the 2 row flow of the meter section. These lines are used to be "diverted" flow.

Using two pages are placed over the sets of 1, 4 and 5 to prevent air escape. Page 2 (Figure 4.1.3b) are also stopped in the maximum edge of rows 4, 5 and 6 in the meter section. It is apparent that these pages are in place to prevent unwanted product distribution.

Section 4.1.4 in Parts and Service Manual describes divider blade spacing to match header pan configurations. These/Can flow (a) now flow as a necessary procedure for dividing with the (B). However, some were very soft to make this adjustment.

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