FLANGE BOLTING CHART - ASME B16.5

	Nominal Pipe Size (Inches)	RF Height	1/2	3/4	1	1 1/4	1 1/2	ž.	2 1/2	1	3 1/2	4	5	6		10	12	14	16	18	20	24
Class 150	Number of Bolts		4	4	4	4	4	+	14	4	1	1	8			12	12	12	16	- \$6	20	20
	Diameter of Bolts.		1/2	1/2	1/2	1/2	1/2	5/8	2/6	3/6	5/8	5/8	3/4	3/4	7/8	7/8	7/6	1	1	1.1/1	1.1/6	13/4
	Stud Bolt Length	0.06	2.1/4	2.1/2	2 1/2	2.3/4	2.3/4	3.1/4	3.1/2	3.1/2	3 1/2	1.1/2	33/4		4.1/4	4.1/2	4.3/4	5.374	5 1/4	53/4	6 1/4	0.376
	Machine Bolt Length	0.06	2	2	2.1/4	2.5%	2 1/2	2.3/4	3	3	3	3	3.1/4	3 1/4	3.1/2	4	4	4.1/2	4 1/2	5	5 1/2	4
Class 300	Number of Bolts		4	4	4	4.	4	. 8	A		8	A.	8	12	12.	14	16	20	20	24	24	24
	Diameter of Bolt	your S	1/2	5/8	3/8	578	3/4	5/8	3/4	3/4	3.74	3/4	3/4	3/4	7.08	1	1.178	11/8	1.1/4	11/8	1.1/4	1.1/2
	Stud Bolt Length	0.06	2.1/2	3	1	3.1%	3 1/2	3.1/2	(A)	4.1/4	43/4	41/2	43/4	4.3/4	3.1/2	6.1/4	63/4	7	7.1/2	7394	1	1
	Machine Balt Length	0.06	2.1/4	23/2	2.1/2	2.3/4	3	3	3.1/4	3.172	3,374	33/4	41/4	4.1/4	43/4	5 1/2	5 3/4	6 1/4	61/2	0.374	7.1/4	1
Class 400	Number of Bolts		3.4	4	4.5	3.4	4.	8	8		8	1	283	12	12	16	16	20	70	24	24	.24
	Diameter of Bolt		.1/2	5/9	578	5/8	3/4	5/8	3/4	3/4	7/8	7/8	7/8	7/8	1	1.1/8	11/4	1/1/4	1.1/8	13/8	1.1/2	13/4
	Stud Bolt Length	1/4	3	3.1/2	3 1/2	3.3/4	4.1/4	4.1/4	4.3/4	5	51/7	3 1/2	53/4	6	63/4	7 1/2	1	8 1/4	8 3/4	9	9 1/2	10 1/2
Class 600	Number of Bolts		4	4	4	4	4		1		. 8	1	-3-	12	12	16	20	20	-20	20	24	24
	Diameter of Bolt		1/2	5/6	5/8	5/8	3/4	5/8	3/4	3/4	7/8	7/6	1	1	11/6	1.1/4	1.1/4	1 3/8	1.1/2	1.5/8	1.5/8	1.7/6
	Stud Bolt Length	1/4	3	3.1/2	1.1/2	3.3/4	4.1/4	4.174	4.3/4	5	5 1/2	5 1/4	6.1/2	6.3/4	71/2	8.1/2	8.3/4	9.1/4	10	10 3/4	11 1/4	11
Class 900	Number of Bolts		4	4		4	4			-		1	363	12	12	14	20	20	20	20	20	20
	Diameter of Bolts		1/2	578	5/8	5/8	3/4	5/8	3/4	7/8		1.1/8	1.1/4	1.1/8	1.3/8	13/8	3.3/8	1 1/2	1.5/8	1.7/8	7	2 1/2
	Roised Face 0.25 in.	1/4	3	3 1/2	3.1/2	3.3/4	4.1/4	4 1/4	4.3/4	5.75		6.75	7.50	7.50	8.75	3.25	10.00	50.75	11.25	12.75	13.75	17.25
Class 1500	Number of Bolts		4	4	4	4		8				1	8	17	52	12	-16	14	16	26	36	198
	Diameter of Bolts		374	3/4	7/6	778	1	7,78	1	1.1/8		11/4	11/2	1 3/8	1.576	17/8	2	23/4	21/2	2 3/4	3	3.1/2
	Roised Face 0.25 in.	1/4	4.25	4,50	5.00	3.00	5.50	3.75	4.25	7.00		7.73	9.75	10.25	11.50	13.25	14,75	16.00	17.30	19.50	25.25	24,25
Class 2500	Number of Bolts	A Trial	100	4	400	4	4	1	1	8		1	18	0.0	12	12	12	(Oliver)		-mw		0.000
	Digmeter of Bolts		3/4	3.74	7/8	1	1.1/8	1	1.1/8	1 1/4		11/2	13/4	1	1	2 1/2	2.374					- 4
	Roised Face 0.25 in.	334	4.75	3.00	5.50	6.00	6.75	7.00	7.75	8.75		10.00	11.75	13.50	15.00	19.25	21.25					

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Kuppan Thulukkanam

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Handbook of Bolts and Bolted Joints John Bickford, 1998-04-28 Presenting time tested standard as well as reliable emerging knowledge on threaded fasteners and joints this book covers how to select parts and materials predict behavior control assembly processes and solve on the job problems It examines key issues affecting bolting in the automotive pressure vessel petrochemical aerospace and structural steel industries The editors have successfully created a useful rather than scholarly handbook with chapters written in a straightforward how to do it manner Theory is discussed only when necessary and the handbook's logical organization and thorough index enhances its usefulness **Handbook of Bolts and Bolted Joints** Sayed A. Nassar, John H. Bickford, 2025-03-20 Presenting time tested standards as well as validated emerging knowledge on threaded fasteners and bolted joints this updated edition covers how to design select parts and materials control assembly processes predict behavior and solve on the job problems This handbook examines key issues affecting bolting in the automotive pressure vessel petrochemical aerospace energy and structural steel industries The editors have successfully created a useful rather than scholarly handbook with chapters written in a straightforward how to manner Theory is discussed only when necessary and the handbook's logical organization and thorough index enhance its usefulness Handbook of Bolts and Bolted Joints Second Edition includes updated chapters solved numerical examples and case studies This new edition is an essential handbook for professionals researchers and students in all fields in which threaded joints are used including automotive aerospace structural chemical and naval and ocean engineering as well as agricultural equipment Heat Exchanger Design Handbook Kuppan Thulukkanam, 2000-02-23 This wind turbines and medical devices comprehensive reference covers all the important aspects of heat exchangers HEs their design and modes of operation and practical large scale applications in process power petroleum transport air conditioning refrigeration cryogenics heat recovery energy and other industries Reflecting the author's extensive practical experienc Piping and Pipeline Calculations Manual Philip Ellenberger, 2014-01-22 Piping and Pipeline Calculations Manual Second Edition provides engineers and designers with a guick reference guide to calculations codes and standards applicable to piping systems The book considers in one handy reference the multitude of pipes flanges supports gaskets bolts valves strainers flexibles and expansion joints that make up these often complex systems It uses hundreds of calculations and examples based on the author s 40 years of experiences as both an engineer and instructor Each example demonstrates how the code and standard has been correctly and incorrectly applied Aside from advising on the intent of codes and standards the book provides advice on compliance Readers will come away with a clear understanding of how piping systems fail and what the code requires the designer manufacturer fabricator supplier erector examiner inspector and owner to do to prevent such failures The book enhances participants understanding and application of the spirit of the code or standard and form a plan for compliance The book covers American Water Works Association standards where they are applicable Updates to major codes and standards

such as ASME B31 1 and B31 12 New methods for calculating stress intensification factor SIF and seismic activities Risk based analysis based on API 579 and B31 G Covers the Pipeline Safety Act and the creation of PhMSA Engineers' Handbook, Volume Two Bela G. Liptak, 2018-10-08 The latest update to Bela Liptak's acclaimed bible of instrument engineering is now available Retaining the format that made the previous editions bestsellers in their own right the fourth edition of Process Control and Optimization continues the tradition of providing quick and easy access to highly practical information. The authors are practicing engineers not theoretical people from academia and their from the trenches advice has been repeatedly tested in real life applications Expanded coverage includes descriptions of overseas manufacturer s products and concepts model based optimization in control theory new major inventions and innovations in control valves and a full chapter devoted to safety With more than 2000 graphs figures and tables this all inclusive encyclopedic volume replaces an entire library with one authoritative reference. The fourth edition brings the content of the previous editions completely up to date incorporates the developments of the last decade and broadens the horizons of the work from an American to a global perspective B la G Lipt k speaks on Post Oil Energy Technology on the AT T Tech Channel Rules of Thumb Handbook E.W. McAllister, 2013-09-27 Presented in easy to use step by step order Pipeline Rules of Thumb Handbook is a guick reference for day to day pipeline operations For more than 35 years the Pipeline Rules of Thumb Handbook has served as the go to reference for solving even the most day to day vexing pipeline workflow problems Now in its eighth edition this handbook continues to set the standard by which all other piping books are judged Along with over 30% new or updated material regarding codes construction processes and equipment this book continues to offer hundreds of how to methods and handy formulas for pipeline construction design and engineering and features a multitude of calculations to assist in problem solving directly applying the rules and equations for specific design and operating conditions to illustrate correct application all in one convenient reference For the first time in this new edition we are taking the content and data off the page and adding a new dimension of practical value for you with online interactive features to accompany some of the handiest and most useful material from the book Interactive tables that takes data from the book and turns them into a sortable spreadsheet format that gives you the ability to perform your own basic filtering functions show hide columns of just the data that is important to you and download the table into an Excel spreadsheet for additional use A graph digitizer which pulls a graph from the book and gives you the power to plot your own lines on the existing graph see all the relative x y coordinates of the graph and name and color code your lines for clarity A converter calculator performing basic conversions from the book such as metric conversions time temperature length power and more Please feel free to visit the site http booksite elsevier com 9780123876935 index php and we hope you will find our features as another useful and efficient tool for you in your day to day activity Identify the very latest pipeline management tools and technologies required to extend the life of mature assets Understand the obstacles and solutions associated with pipeline operations in challenging conditions

Analyze the key issues relating to flow assurance methodologies and how they can impact pipeline integrity Evaluate effective ways to manage cost and project down time Pipeline Rules of Thumb Handbook M.J. Kaiser, E.W. McAllister, 2022-09-02 Pipeline Rules of Thumb Handbook A Manual of Quick Accurate Solutions to Everyday Pipeline Engineering Problems Ninth Edition the latest release in the series serves as the go to source for all pipeline engineering answers Updated with new data graphs and chapters devoted to economics and the environment this new edition delivers on new topics including emissions decommissioning cost curves and more while still maintaining the quick answer standard display of content and data that engineers have utilized throughout their careers Glossaries are added per chapter for better learning tactics along with additional storage tank and LNG fundamentals This book continues to be the high quality classic reference to help pipeline engineers solve their day to day problems Contains new chapters that highlight costs safety and environmental topics including discussions on emissions Helps readers learn terminology with updated glossaries in every chapter Includes renovated graphs and data tables throughout Pressure Vessel Design Manual Dennis R. Moss, Michael M. Basic, 2012-12-31 Pressure vessels are closed containers designed to hold gases or liquids at a pressure substantially different from the ambient pressure They have a variety of applications in industry including in oil refineries nuclear reactors vehicle airbrake reservoirs and more The pressure differential with such vessels is dangerous and due to the risk of accident and fatality around their use the design manufacture operation and inspection of pressure vessels is regulated by engineering authorities and guided by legal codes and standards Pressure Vessel Design Manual is a solutions focused guide to the many problems and technical challenges involved in the design of pressure vessels to match stringent standards and codes It brings together otherwise scattered information and explanations into one easy to use resource to minimize research and take readers from problem to solution in the most direct manner possible Covers almost all problems that a working pressure vessel designer can expect to face with 50 step by step design procedures including a wealth of equations explanations and data Internationally recognized widely referenced and trusted with 20 years of use in over 30 countries making it an accepted industry standard guide Now revised with up to date ASME ASCE and API regulatory code information and dual unit coverage for increased ease of international use **HVAC and Chemical Resistance Handbook** for the Engineer and Architect Tom Arimes, 1994 The title is misleading until you check out the contents It is all about HVAC and more This compilation has organized data frequently used by Mechanical Engineers Mechanical Contractors and Plant Facility Engineers The book will end the frustration on a busy day searching for design criteria **Organizational** Maintenance Manual for Truck Tractor, 10-ton, 6x6, M123 (2320-395-1875), M123C (2320-294-9552), M123A1C (2320-226-6081), M123E2 (2320-879-6177), and Truck, Cargo, 10-ton, 6x6, M125 (2320-219-7340). ,1975 Technical Manual for Crane, Mobile, Container Handling, Truck-mounted, 140-ton Capacity DED, FMC Link Belt Model HC-238A, Army Model MHE 248, NSN 3950-01-110-9224, 1985 **Technical Manual** United States. War Department, 1955

Commercial Diver Training Manual, 6th Edition Hal Lomax, 2016-08-01 Updates in the 6th Edition Comprehensive rewrite can be used as stand alone reference Extensive index Easy to read formatting Color photos tables figures added Colorful book cover ABOUT THE BOOK The 6th Edition of the Commercial Diver Training Manual represents an almost total rewrite Where previous editions were designed to be utilized in conjunction either with the NOAA Diving Manual or the U S Navy Diving Manual the 6th Edition has been written as a stand alone work that covers history physics physiology diving medicine and first aid in addition to those chapters devoted to diving technique diving equipment and working underwater This manual is presented with the understanding that fully qualified instructors experienced in underwater work will provide any further explanation required by the reader At the same time the intent was to provide a manual to enhance both the theoretical and the practical training of the diver with a view to providing graduates that are more knowledgeable and well informed in their chosen trade performing their assigned tasks in a safe and productive manner To that end this manual strives to present the following Diving physics in a clear concise manner The latest theory and procedure in physiology and diving medicine The latest in practice and procedure both inland and offshore The most commonly used diving and support equipment accepted for use in today s industry While it is understood it would require several volumes to address every conceivable task performed on every type of underwater project employing commercial divers this manual endeavors to cover the most commonly performed tasks and the most common underwater operations By presenting these more common projects and tasks in detail it is hoped the reader will be better informed and better prepared for a career underwater In addition by further illustrating both technique and safety concerns with case studies and personal accounts from the author's career the manual shows the reader these are more than just words being presented suggestions help the reader become more proficient and safety guidelines keep the reader from injury or death Commercial Diver Training Manual, 7th Edition Hal Lomax, 2022-04-01 The 7th Edition of the Commercial Diver Training Manual continues to fill the gap between learning through field experience and learning through entry level commercial diver training Our commercial diving students and graduates have been well served since 2016 by the author's meticulous and thorough approach to making vast field experiences and safety come alive in the 6 th Edition and once again in this revised 7th edition It continues to be a leading textbook in our training due to its technical accuracy current content photos and illustrations Safety and efficiency are pinnacle traits that any successful working diver must learn in their training and constantly apply in the field Safety is not a simply a rule book it is a state of mind Hal Lomax s approach to this and sharing his knowledge with all levels of divers has made our industry safer and advanced it entirely At the very core of commercial diver training are two essential objectives Going up and down in the water column safely and performing useful and effective work underwater This textbook continues to provide both objectives into a current and well written resource for the entire industry It remains a must for anyone s library involved in commercial diving Don Barthelmess Professor Emeritus Santa Barbara City College Marine Diving

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