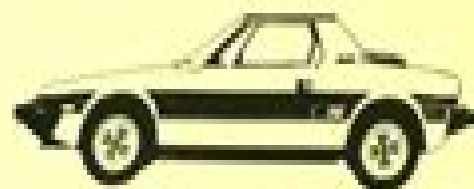


X1/9

BERTONE

SERVICE

MANUAL



Engine: Specifications

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VALVE SPRINGS

	INLET SPRING	EXHAUST SPRING
Valve spring installed height (in) (mm)		
at least of	85.7 (in) (218.6) (mm)	1.057 (in) (26.9) (mm)
Valve spring installed height (mm)	1.335 (in) (33.9) (mm)	
at least of	121 (in) (308.3) (mm)	1.084 (in) (27.5) (mm)
Minimum compression load, referred to height (kg)	880 (in) (21) (kg)	75 (in) (16) (kg)

VALVE MECHANISM - CAMSHAFT

Description	in	mm
Diameter of bearing bores in head		
- drive end	1.9827 to 1.9836	25.000 to 25.019
- intermediate, drive side	1.9891 to 1.9900	47.000 to 47.025
- middle	1.9900 to 1.9909	48.100 to 48.125
- intermediate, flywheel side	1.9947 to 1.9957	48.200 to 48.425
- flywheel end	1.9725 to 1.9735	48.500 to 48.625
Diameter of camshaft journals		
- drive end	1.9787 to 1.9795	25.044 to 25.065
- intermediate, drive side	1.9872 to 1.9879	47.500 to 47.560
- middle	1.9894 to 1.9901	48.125 to 48.155
- intermediate, flywheel side	1.9930 to 1.9935	48.325 to 48.350
- flywheel end	1.9708 to 1.9714	48.525 to 48.550
Fit between bores in head and camshaft journals		
- fit clearance	0.0072 to 0.0075	0.020 to 0.019
Cam lift		
- Intake	0.362	9.2
- Exhaust	0.364	9.25
Valve clearance		
- Intake system		12° 8.70°C
- Intake system		12° 8.80°C
- Exhaust system		12° 8.90°C
- Exhaust system		12° 9.10°C

Manual Fiat Bertone X1 9

R Sanford



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Enjoying the Melody of Phrase: An Mental Symphony within **Manual Fiat Bertone X1 9**

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