

13.8 MEASURING PERFORMANCES OF SWING BEARING

(1) Purpose

Measure the gap between the lower frame and the bottom face of the swing bearing and estimate the degree of wear of the swing bearing.

(2) Condition

Firm, level ground

The swing bearing mounting bolts are not loosened.

The swing bearing is lubricated well, not making abnormal sound during turning.

(3) Preparation

1.

Install a dial indicator to the magnetic base and fix it to the lower frame.

2.

Direct the upper swing body and the lower frame toward the travel direction, bring the probe of the dial indicator in contact with the bottom surface of the outer race on the swing body side and set the reading at zero.

(4) Measurement 1

(Measuring position 1 and 2)

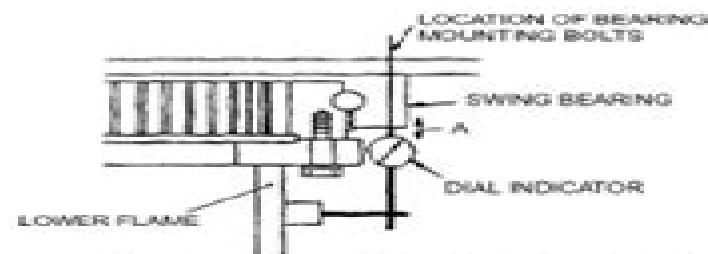
1.

Measure the displacement of the outer race in the axial direction in position 1 [The arm at 90 degrees to 110 degrees and the crawler front is lifted by attachment about 30cm (1ft)] and in position 2, using a dial indicator.

(5) Measurement 2 (Measuring position 3)

1.

Retract the arm cylinder fully and extend the bucket cylinder fully. And move the boom so that the arm top pin is positioned at same height with boom foot pin. Then swing the bucket right and left by man power. But in this case, the gap of the attachment is included.



How to measure the axial play of swing bearing



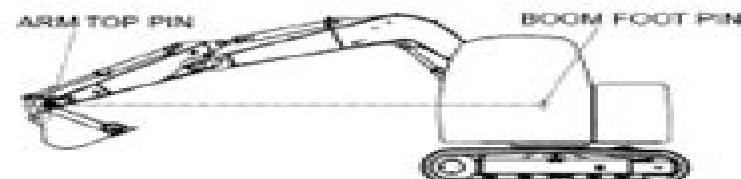
Measuring position 1



Measuring position 2

Axial play of swing bearing

			Unit : mm (in)
Measuring position	Standard value	Reference value for remedy	Service limit
A	0.5~1.5 (0.02~0.06)	1.9~2.9 (0.07~0.11)	3.0 (0.12)~



Measuring position 3

Right and left movement of the tip of bucket

			Unit : mm (in)
Measuring position	Standard value	Reference value for remedy	Service limit
Bucket tip toe	30~45 (1.2~1.8)	125 (4.9)	150 (5.9)

Kobelco Sk75 Us Manual

H Kauffman



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Table of Contents **Kobelco Sk75 Us Manual**

1. Understanding the eBook **Kobelco Sk75 Us Manual**
 - The Rise of Digital Reading **Kobelco Sk75 Us Manual**
 - Advantages of eBooks Over Traditional Books
2. Identifying **Kobelco Sk75 Us Manual**
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an **Kobelco Sk75 Us Manual**
 - User-Friendly Interface
4. Exploring eBook Recommendations from **Kobelco Sk75 Us Manual**
 - Personalized Recommendations
 - **Kobelco Sk75 Us Manual** User Reviews and Ratings
 - **Kobelco Sk75 Us Manual** and Bestseller Lists

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 - Kobelco Sk75 Us Manual eBook Subscription Services
 - Kobelco Sk75 Us Manual Budget-Friendly Options
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 - Kobelco Sk75 Us Manual Compatibility with Devices
 - Kobelco Sk75 Us Manual Enhanced eBook Features
7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Kobelco Sk75 Us Manual
 - Highlighting and Note-Taking Kobelco Sk75 Us Manual
 - Interactive Elements Kobelco Sk75 Us Manual
8. Staying Engaged with Kobelco Sk75 Us Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Kobelco Sk75 Us Manual
9. Balancing eBooks and Physical Books Kobelco Sk75 Us Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Kobelco Sk75 Us Manual
10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
11. Cultivating a Reading Routine Kobelco Sk75 Us Manual
 - Setting Reading Goals Kobelco Sk75 Us Manual
 - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of Kobelco Sk75 Us Manual
 - Fact-Checking eBook Content of Kobelco Sk75 Us Manual
 - Distinguishing Credible Sources
13. Promoting Lifelong Learning

- Utilizing eBooks for Skill Development
- Exploring Educational eBooks

14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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