

## 2.2 DISASSEMBLY

- (1) Pulling out travel straight spool (7), travel right and left spool (8), swing spool (9) and bucket spool (12). (Spool without lock valve) (See Figs.2-2, 2-3.)

- 1) Remove two socket bolts (47) of each spool, then washer (48) and pilot cover C (18). (See Fig.2-3.)

← : 5mm

- ⚠ Then, special care must be taken that O ring (52) of pilot cover C (18) does not slip out.

- 2) Hold each spool with spring (26) section, pull it out slowly in parallel to spool hole, and remove spool away from body (1).

- ⚠ Don't disassemble spool Assy. If it is damaged, replace it.
- When two types of spool have been removed, attach tag and record the position before disassembling.

- (2) Pulling out P2 by-pass cut spool (14), P1 by-pass cut spool (15) and boom conflux spool (13). (Spool without lock valve) (See Figs.2-2, 2-4.)

- 1) Remove two socket bolts (47) of each spool, then washer (48) and pilot cover C (18). (See Fig.2-4.)

← : 5mm

- ⚠ Then, special care must be taken that O ring (52) of pilot cover C (18) does not slip out.

- 2) Hold each spool with spring (26) section, pull it out slowly in parallel to spool hole, and remove spool away from body (1).

- 3) Pull out boom conflux spool (13) in the reverse direction.

- ⚠ Don't disassemble spool Assy. If it is damaged, replace it.
- When two types of spool have been removed, attach tag and record the position before disassembling.

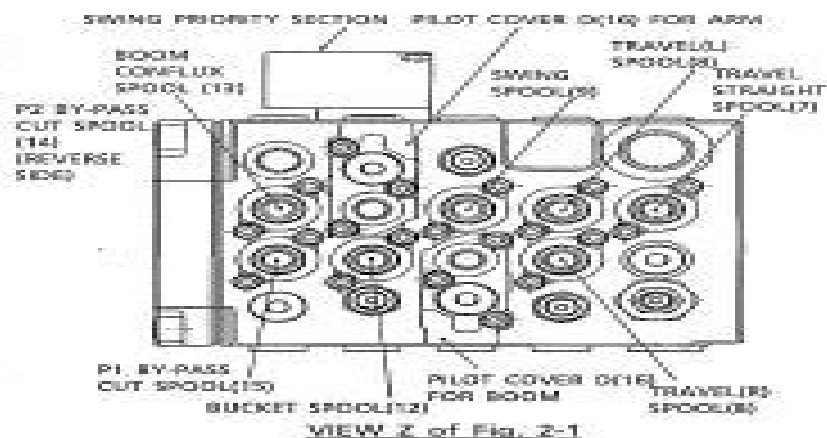


Fig. 2-2 Position of spool without lock valve



Fig. 2-3 Pulling out travel right and left spool (section BB)

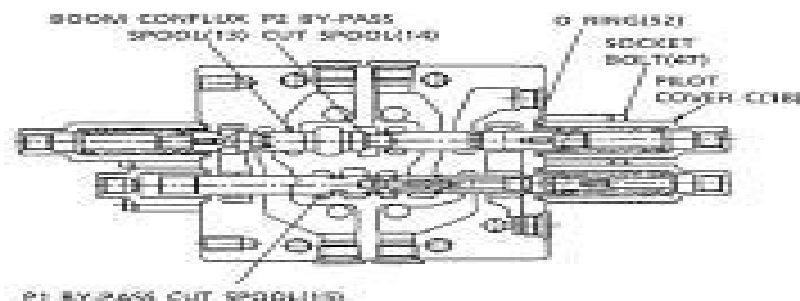


Fig. 2-4 Pulling out P2 by-pass cut spool, P1 by-pass cut spool and boom conflux spool (section EE)

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**Wolfgang Guggemos**



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