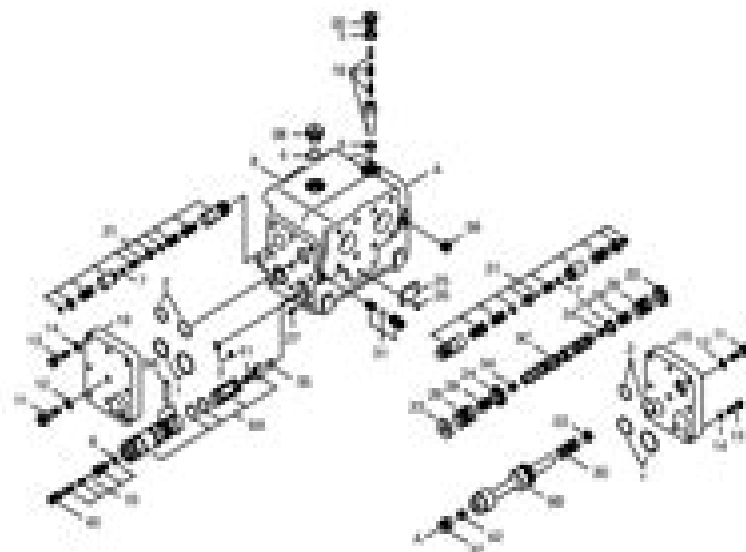


GROUP 4 DISASSEMBLY AND ASSEMBLY

1. FLOW ASPIRATOR

1) STRUCTURE

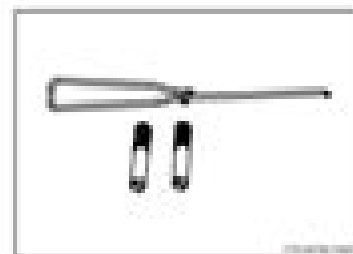


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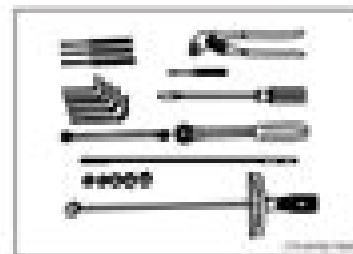
1 O-ring	12 Spring washer	38 Spring
2 O-ring	13 Screw	39 Spring
3 O-ring	14 Spring washer	40 Spring
4 O-ring	15 End cover	41 Throttle check valve
5 Washer	16 End cover	42 Orifice
6 Washer	17 Relief valve	43 Orifice
7 O-ring	18 Plug	44 Orifice
8 O-ring	19 Shock, suction valve	45 Plug
9 Housing	20 Spring seat	46 Spring
10 Angster valve	21 Spring seat	47 Spring
11 Priority valve	22 Spring guide	48 Spring
12 Directional valve	23 Name plate	49 Orifice
13 Check valve	24 Orifice	
14 Screw		

2) TOOLS

- Guide screws: M8 x 1,0
- Hex key: 10mm



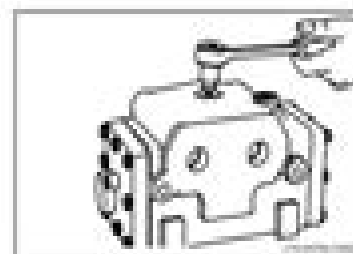
- Hexagon keys: 4, 5, 6, 8 and 10mm
- Pallet for socket spanners
- Hex socket for external: 12, 17 & 19mm
- Hex socket for internal: 8 & 10mm
- Multiple plates
- Ring spanner: 10mm
- Screwdrivers: 3 and 10mm
- Steel Mandrels: 3, 5 and 10mm
- Torque wrench: 12, 2kg / mN.m (1)
- Magnetic rod



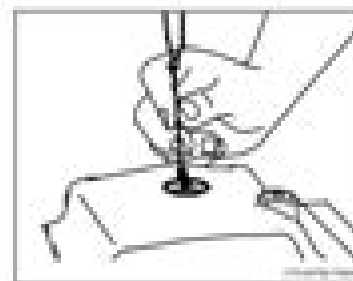
3) DISASSEMBLY

(A) Disassembly counter pressure valve

- ⓐ Unscrew plug with O-ring/Hexagon socket for 8mm internal hexagon.



- ⓑ Take out small springhook.



Hyundai H1770 7 Wheel Loader Service Repair Manual

Yan Bai



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