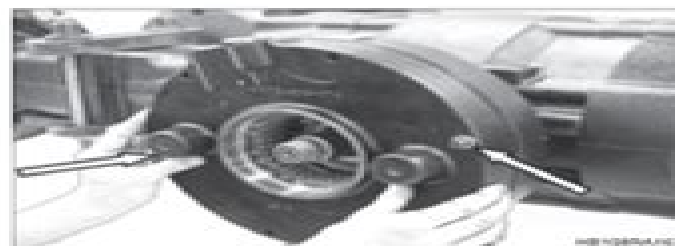


- (7) Mount preassembled brake housing cover and fix with hexagon nuts (arrows).



- (8) Insert disc carrier so that all discs (inner discs) are mounted.

- ※ Ensure a correct installation position of the disc carrier – countersink/input flange contact to show outwards (arrow).



- (9) Bring brake housing cover to contact position evenly by hexagon nuts and hexagon screws, then fix it finally.

- ※ Hereby install disc carrier accordingly, to ensure all inner discs remain mounted.

- Tightening torque (M10/8.8) :  
4.69 kgf · m (33.9 lbf · ft)



# Hyundai Hb90 Hb100 Backhoe Loader Service Repair Manual

**Ying-Ying Zheng**



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