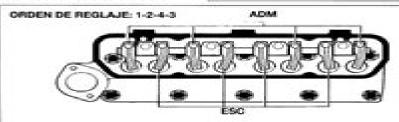
#### Control y reglaje del juego de las válvulas

Importante: esta operación se debe realizar con el motor frio. teniendo en cuenta que, cuando un motor està en su temperatura normail de funcionamiento, tarda como minimo dos horas en enfriarse.

# Juego de funcionamiento de las válvulas (en frío)

Admissión: 0.20 mm. Escape:

- hasta 20/11/96: 0.30 mm.
- a partir de 21/11/96: 0.50 mm.



Marcas de los balancines.

#### Desmontaje v montaje de la cadena y calado de la distribución

#### DESMONTAJE

Si el vehículo está equipado con un automadio con código, hay que anotar éste antes de desconectar la Supplementary.

. Desconnectar la bateria.

Levantar y apoyar la parte delante-ra del vehiculo y, por el paso de rueda derecho, desmontar la rueda y el guardabarros.

Desmontar la bomba de aqua.

Desenchular el conector del captador de posición de arbol de levas.

Con un extractor adecuado, desmontar la rueda de cigüeñal.

Desmontar el cârter de distribución y recuperar su junta, así como el retén de cigüeñal y su deflector marcando su sentido de montaje.

Colocar el cigüeñal en posición de calado, alineando las marcas realizadas en los piñones de árbol de levas y de cigüeñal.

Sacar el patin de tensor de su engolemacon.

Quitar los tornillos de fijación del piñón de árbol de lievas y recuperar la diana del captador de posición marcando su sentido de montale.

Sacar la cadena con el piñon de árbol de levas.

Con un extractor de patas extenores, desmontar el piñón de cigüerlel.

Recuperar la chaveta.

#### MONTAJE

(NOIOYZUYWITO NOO

Limpiar los planos de junta del bloque de motor, del carter de distribución y de la bomba de agua. Utilizar un producto quimico de decapado a fin de disolver los restos de la junta vieja.

. Montar la chaveta en el ciglieñal.

Nota: si se ha desmontado el tensor, comprobar la posición de éste respecto al plano de junta del bloque de motor (ver figura). Con un comparador, medir la orientación del tensor cogiendo dos puntos. separados 20 mm, sobre su excéntrica. La diferencia entre los puntos debe ser como máximo de 0,2 mm.

Colocar el piñón de cigüeñal, con la marca orientada hacala afuera. utilizando provisionalmente la polea y su tornillo de fijación.

Desmontar la polea de cigüeñal.

. Montar la cadena y el piñón de árbol de levas alineando la marca de este con la del cigüeñal.

Montar la diana del captador de posición en el piñón de árbol de levas y apretar sus tomillos de fijación con el par prescrito.

Montar el patin de tensor en su espárrago.

Dor dos vueltas al motor para volver al punto de calado a fin de com-

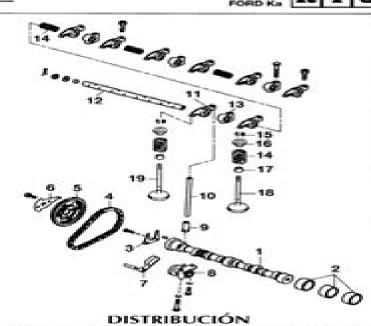
Montar el deflector de aceite en el cique/al, con la cara ovalada hacia eli pinon.

Montar el carter de distribución después de cambiar su junta. Montar provisionalmente la polea de cigüeñal para asegurar el centrado del carter.

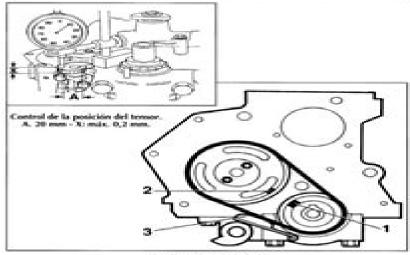
. Apretar los tornillos de fisación del cârter de distribución.

Con un mandrit de diámetro adecuado, montar en el cigüeñal un retén nuevo con los labios untados previamente.

Montar el resto en orden inverso al desmontaje.



 Árbol de levas - 2. Cojinete de árbol de levas - 3. Brida de tope de árbol. de levas - 4. Cadena - 5. Pirión de árbol de levas - 6. Diana de captador de posición - 7. Patin - 8. Tensor de cadena - 9. Empujador - 10. Vanilla - 11. Balancin - 12. Rampa de balancines - 13. Apoyo de trampa de balancines -14. Atuelle - 15. Semicunos - 16. Copela superior - 17. Janta de cola de sábula - 18. Vábula de admisión - 19. Vábula de escape.



Callado de la distribución. 1. Marca en el piñón de cigüetal - 2. Marca en el pitón de árbol de levas -3. Patin de temor.

# Ford Ka 1998 User Manual

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