

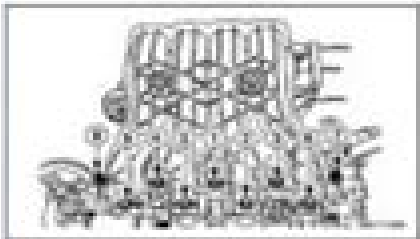
# Chevrolet Optra 2002-2008 Workshop Manual



12. Remove the alternator. Refer to Section 10, Engine Electrical.
13. Remove the intake manifold support bracket.



14. Remove the intake manifold retaining bolts/nuts in the sequence shown.
15. Remove the intake manifold and gasket.
16. Clean the seating surfaces of the intake manifold and the cylinder head.



## Installation Procedure

1. Install the fuel cap.  
**Tighten**  
Tighten the fuel cap bolts to 25 ft-lb (34 Nm).
2. Install the new intake manifold.  
**Tighten**  
Tighten the intake manifold bolts and nuts to 25 ft-lb (34 Nm).



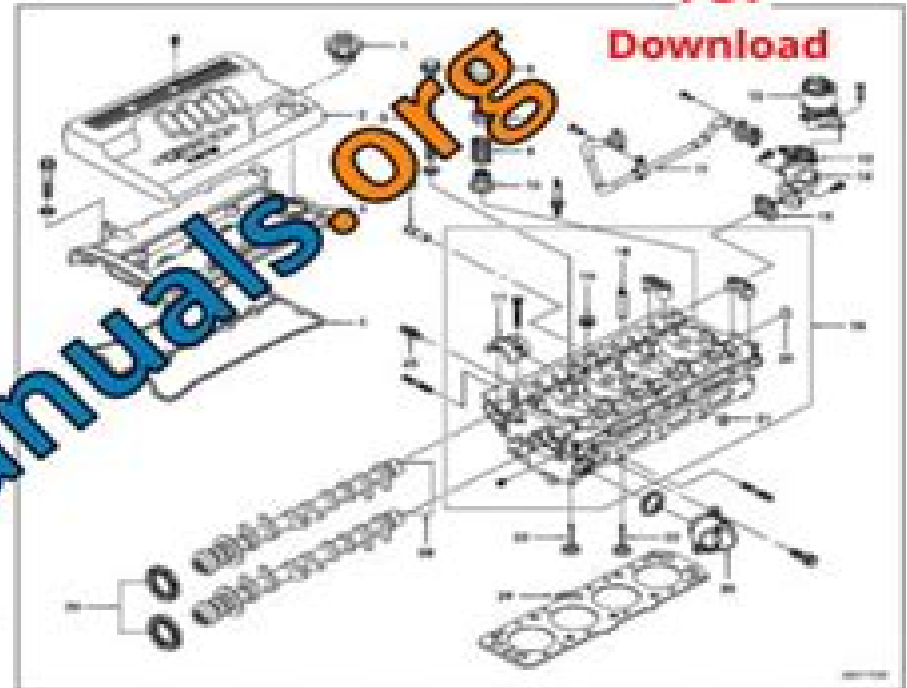
3. Install the exhaust gas recirculation (EGR) pipe.  
**Tighten**  
Tighten the exhaust gas recirculation (EGR) pipe bolts to 12 ft-lb (16 Nm).

## COMPONENT LOCATOR

### CYLINDER HEAD

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2. Engine Cover
3. Camshaft Cover
4. Camshaft Cover Gasket
5. Camshaft Cover Bolt
6. Hydraulic Tappet Adjuster
7. Valve Key
8. Valve Spring Cap
9. Valve Spring
10. Valve Stem Seal
11. EGR Valve Hose
12. EGR Valve
13. EGR Valve Gasket
14. EGR Valve Adapter
15. EGR Valve Adapter Gasket

16. Cylinder Head
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**Jicheng Xie**



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