#### Manual Mill Setup 221

#### Introduction to Mill Setup

#### Describe setup for the manual mill.

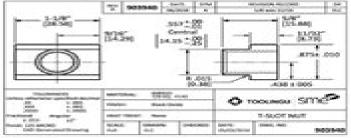
Milling is one of the most common metal cutting operations. A milling machine, or mill, uses a rotating multi-point tool to produce features on a workpiece. Manual milling requires an operator to control machine movements and adjust settings.

Before the machine is ready for operation, a machinist must complete a fair amount of preparation. Proper <u>setup</u> includes determining mill settings, aligning various mill components, and selecting <u>tooling</u> within the machining <u>parameters</u> of the cutting operation. An operator should have a solid understanding of the full details of a project as well as the potential dangers. All manual machining poses safety risks, and operators must take the proper precautions.

Any milling operation begins with a <u>bluegrint</u>. The bluegrint is a design document that contains the part <u>specifications</u>, including workpiece material, <u>surface finish</u>, <u>heat treatment</u>, and <u>solerances</u>. This information helps a machinist select the required materials, tools, and <u>workholding devices</u>.



Manual Milling



**Blueprint** 

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**United States Employment Service** 

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