

SL40-E CUT-AWAY VIEW AND COMPONENT LOCATIONS

Direct Clutch Coast Clutch O.D. Clutch

Int. Clutch

Low/Rev Clutch

2nd Coast Clutch

SL40-E ONLY

2nd Clutch

SL40-E ONLY

Reverse Clutch

Forward Clutch

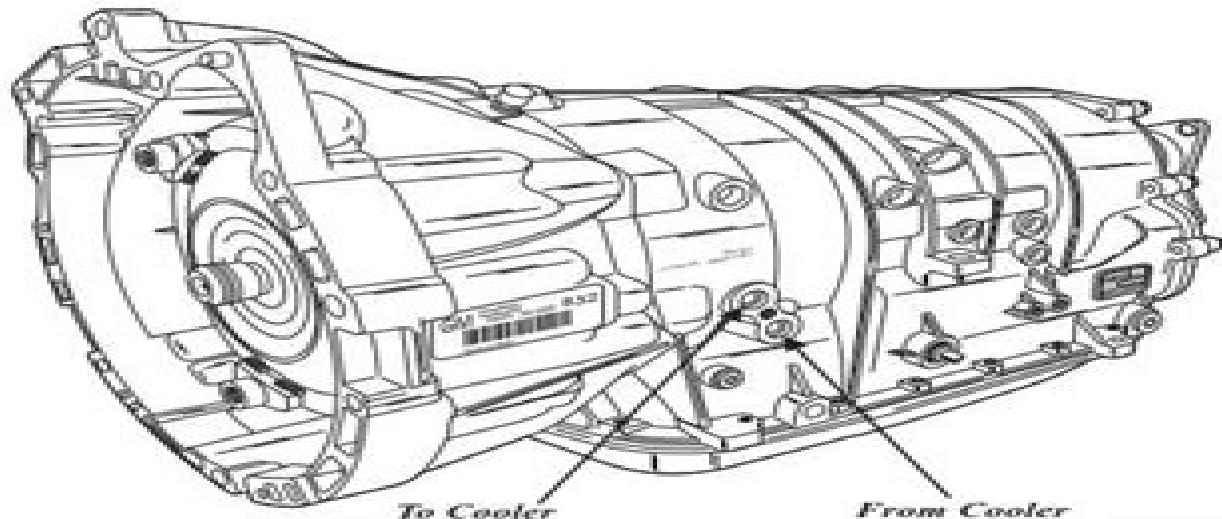
Forward Sprag

Int. Clutch Sprag

Low Sprag

2nd Clutch Sprag

SL40-E ONLY



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Figure 2

Hydramatic 5l40e Service Manual

**General Motors Corporation. Allison
Division**



Hydramatic 5l40e Service Manual:

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