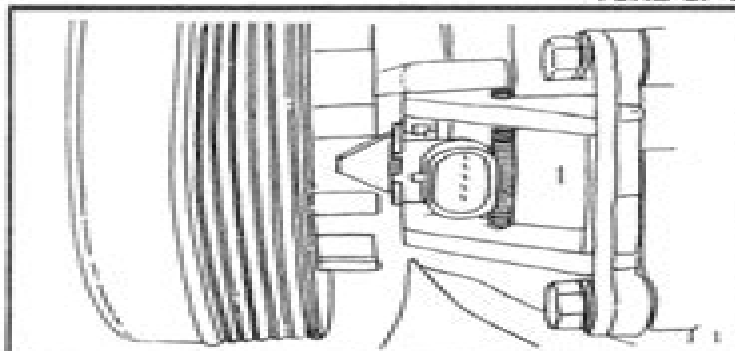


**Install**

1. Connect the crankshaft sensor assembly onto front cover dowel pin and install, but do not fully tighten attaching studs.

2. Loosen sensor bracket bolt to allow sensor to move in mounting bracket.

3. Install sensor, it may require a sensor adjusting tool to help achieve the correct air gap. Tighten sensor bracket to front cover attaching studs to specification.

Sensor Bracket front Cover Studs: 25 - 35 Nm.

4. Move sensor in or out so that vanes are in the correct position with sufficient air gap, fit wiring connector. Tighten sensor clamping bolt to specification.

Sensor Bolt: 3 - 5 Nm

5. Check that the sensor and vanes do not make any contact, if contact is made because of damage to any component, replace that component.

6. Install drive belt and earth cable, test drive vehicle.

V8 IGNITION**TIMING ADJUSTMENT****IMPORTANT**

The initial timing adjustment of the distributor must be correct for the ECM to give the correct adjustment to the ignition timing while the engine is running.

INITIAL TIMING

1. With the engine idling at normal operating temperature, earth the ALDL test terminal.

2. Check the timing with timing light to ensure that the timing is at specified timing setting.

Specified Timing: 10 degrees BTDC

3. If timing is not correct, loosen the distributor bolt to adjust. Turn distributor to achieve specified timing.

4. Tighten the distributor bolt and recheck timing.

5. Remove the earth wire connected to ALDL terminal.

CHECK EST IGNITION TIMING

Electronic Spark Timing (EST) spark advance is adjusted by the ECM (electronic control module) to 10

degrees. To carry out this test the ECM must be in diagnostic mode, that is the test terminal on the ALDL earthed. If the engine is operating at approximately 1750

ECM (electronic control module)

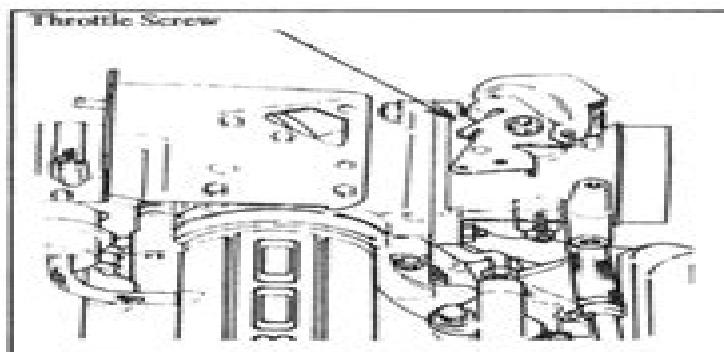
Located behind left side front kick panel

**Assembly Line Diagnostic Link (ALDL)**

ALDL diagnostic "test" terminal - White and Black wire
RPM and the ALDL terminal is earthed the RPM should decrease.

THROTTLE ADJUSTMENTS**Throttle Stop Screw**

The throttle stop screw should never be adjusted under normal conditions, only adjust if damaged due to an accident, changing over of throttle plate assembly or diagnostic code procedure.



Holden Vr V6 Workshop Manual

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Table of Contents **Holden Vr V6 Workshop Manual**

1. Understanding the eBook **Holden Vr V6 Workshop Manual**
 - The Rise of Digital Reading **Holden Vr V6 Workshop Manual**
 - Advantages of eBooks Over Traditional Books
2. Identifying **Holden Vr V6 Workshop Manual**
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an **Holden Vr V6 Workshop Manual**
 - User-Friendly Interface
4. Exploring eBook Recommendations from **Holden Vr V6 Workshop Manual**
 - Personalized Recommendations
 - **Holden Vr V6 Workshop Manual** User Reviews and Ratings
 - **Holden Vr V6 Workshop Manual** and Bestseller Lists

5. Accessing Holden Vr V6 Workshop Manual Free and Paid eBooks
 - Holden Vr V6 Workshop Manual Public Domain eBooks
 - Holden Vr V6 Workshop Manual eBook Subscription Services
 - Holden Vr V6 Workshop Manual Budget-Friendly Options
6. Navigating Holden Vr V6 Workshop Manual eBook Formats
 - ePub, PDF, MOBI, and More
 - Holden Vr V6 Workshop Manual Compatibility with Devices
 - Holden Vr V6 Workshop Manual Enhanced eBook Features
7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Holden Vr V6 Workshop Manual
 - Highlighting and Note-Taking Holden Vr V6 Workshop Manual
 - Interactive Elements Holden Vr V6 Workshop Manual
8. Staying Engaged with Holden Vr V6 Workshop Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Holden Vr V6 Workshop Manual
9. Balancing eBooks and Physical Books Holden Vr V6 Workshop Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Holden Vr V6 Workshop Manual
10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
11. Cultivating a Reading Routine Holden Vr V6 Workshop Manual
 - Setting Reading Goals Holden Vr V6 Workshop Manual
 - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of Holden Vr V6 Workshop Manual
 - Fact-Checking eBook Content of Holden Vr V6 Workshop Manual
 - Distinguishing Credible Sources
13. Promoting Lifelong Learning

- Utilizing eBooks for Skill Development
- Exploring Educational eBooks

14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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