

HYDROSTATIC STEERING SYSTEM

NOTE: The maintenance of absolute cleanliness of all parts is of utmost importance in the operation and servicing of the hydrostatic steering system. Of

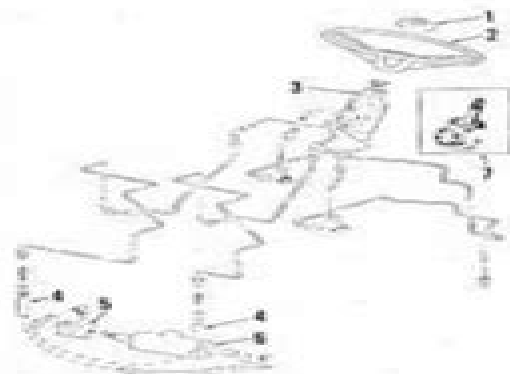


Fig. 3—Schematic view showing general layout of component parts of typical power steering system on International tractors. Hand pump and steering valve (3) is used on Models 454, 464, 574 and 574. Hand pump and steering valve (7) is used on Models 484 and 584.

- | | |
|------------------------|------------------------|
| 1. Cap | 5. Anchor clots |
| 2. Steering wheel | 6. Steering cylinder |
| 3. Hand pump (Chassis) | 7. Hand pump (Chassis) |
| 4. Cylinder lines | |

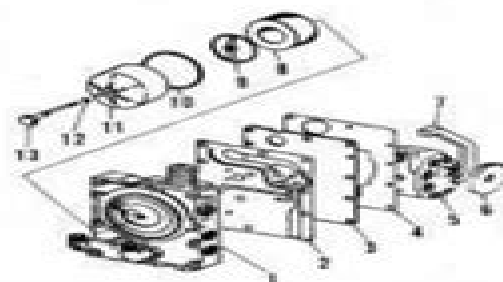


Fig. 4—Multiple control valve, hydraulic pump and filter located on left side of clutch housing.

- | | |
|---------------------------|-------------------------|
| 1. Multiple control valve | 7. Seal |
| 2. Cap | 8. Filter element |
| 3. Cover | 9. Filter by pass valve |
| 4. Plate | 10. Cover |
| 5. Cover | 11. 'V' ring |
| 6. Cover | 12. Seal |

equal importance is the avoidance of nicks or burns on any of the working parts.

STEERING FLUID CIRCUITS

All Models

4. Power steering is standard equipment on all tractors and is similar except for the hand pump and steering valve assembly.

Refer to Fig. 3 for view showing the relative position of power steering components. The 12.5 gpm (Model 584) or 12 gpm (all other models) hydraulic pump is mounted on inside of multiple control valve, Fig. 4. Fluid passes from the pump to a priority type flow divider valve which supplies a controlled flow of approximately 3 gpm to the power steering. The return flow from the power steering is returned back to the multiple control valve and

is controlled at a lower pressure by the pto regulating valve. If pto is engaged, the fluid flows to the pto clutch assembly with excess fluid going to oil cooler. If pto is in disengaged position, the power steering fluid returns to oil cooler, which is protected by a bypass valve.

LUBRICATION AND BLEEDING

All Models

5. The tractor rear frame serves as a common reservoir for all hydraulic and lubrication operations. The filter element, shown in Fig. 4, should be renewed at 10 hours, 100 hours, 200 hours and then every 200 hours of operation thereafter. Hydraulic fluid should be drained and new fluid added every 800 hours, or once a year, whichever occurs first.

Fig. 5—View showing Pto-Rater connected for testing hydraulic flow and pressure.

- | |
|-----------------------------------|
| A. Power steering pressure outlet |
| B. Pto-Rater pressure outlet |
| C. Pto-Rater return |

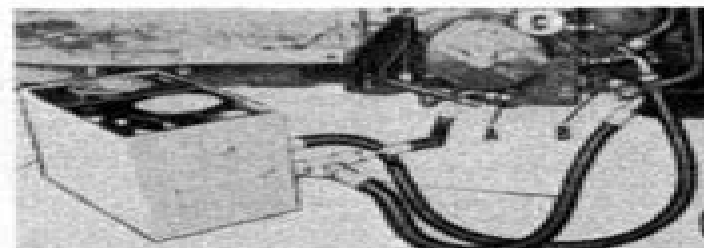
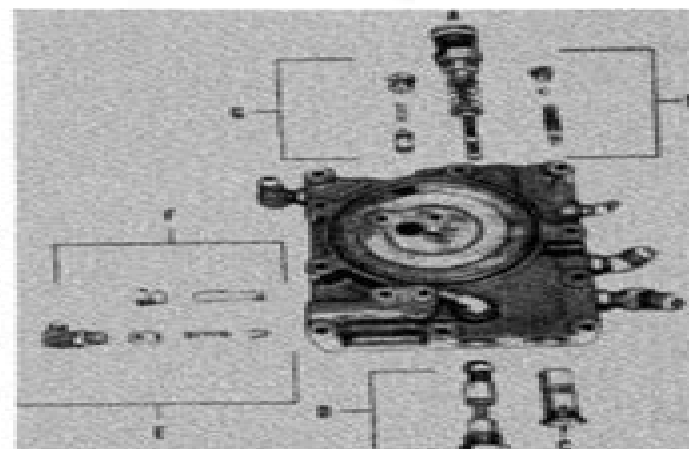


Fig. 6—Multiple control valve removed and showing control valves removed from their boxes.

- | |
|--|
| A. Pto valve |
| B. Pto pressure regulating valve |
| C. System relief valve (2500-3000 psi) |
| D. Flow divider |
| E. Check valve power steering return |
| F. Power steering relief valve (1500-1800 psi) |
| G. By pass valve (oil cooler) |



International 574 Repair Manual

Jiyuan Zhang



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web opening prayer almighty god through your only son you overcame death and opened to us the gate of everlasting life
grant that we who celebrate our lord s resurrection by the renewing of your spirit arise from the death of sin to the life of
righteousness through the same jesus christ our lord amen gelasian sacramentary 5th cent alt

discipleship ministries offertory prayers and invitation to the - Dec 27 2022

web offertory prayers first sunday of advent year b december 3 2023 second sunday of advent year b december 10 2023 third
sunday of advent year b december 17 2023 fourth sunday of advent christmas eve year b december 24 2023 first sunday after
christmas year b december 31 2023 january 2024 offertory prayers

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web hagia sophia famed church turned mosque turned museum sultanahmet the blue mosque exquisitely tiled muslim place
of worship the cisterns underground water system dating to the byzantine era topkapı palace and dolmabahçe palace homes
of the ottoman sultans in the last two decades the city of istanbul has experienced

opening prayer for worship umc churchgists com - Aug 23 2022

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of the morning service these prayers may be a brokering an acknowledgement that we each have different religions or

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web holy holy holy lord god almighty umh 64 i love you lord tfws 2068 lord of the dance i danced in the morning umh 261
awesome god tfws 2040 breathe on me breath of god umh 420 make me a servant tfws 2176 it s me it s me o lord umh 352 el
shaddai umh 123 lead on o cloud of presence tfws 2234

morning methodist prayer - Sep 23 2022

web wednesday morning november 1 all saints day thursday morning tuesday morning image unsplash opening response o
lord open my lips and my mouth will declare your praise all your saints will bless you they will tell of the glory of your
kingdom prayer of thanksgiving blessed are you sovereign god ruler and judge of all