# Fourth Semester B.E. Degree Examination, June-July 2009 Manufacturing Process - II

Time: 3 hrs.

Max. Marks:100

Note: Answer any FIVE full questions, selecting atleast TWO questions form each Part – A and Part - B.

|     | TWO questions form each Part - A and Part - I  | 9.  |
|-----|--|---|
|     | PART - A   |   |
|     | With neat sketches, give nomenclature of a single point cutting tool.                                      | (97 Marks)  |
| b.  | Derive the conditions $2\phi + \beta - \gamma = \frac{\pi}{2}$ . Explain its significance with usual notat | ions.   |
|     |  | (07 Macks)  |
| C   | List various factors influencing tool – life. Explain any one of them.                                     | (66 Marks)  |
| 25  | List various cutting tool materials in the increasing order of their hardness.                             | (06 Marks)  |
| b.  | Explain with the help of neat sketches, heat distribution at tool and workpiece                            | (06 Marks)  |
| C.  | What are the methods of measurement of temperature of cutting tool tip? Expl                               | lain any  |
|     | one of them.   | (08 Marks)  |
| 0.7 | Differentiate between capstan and turret lathes.   | (05 Mairlos)  |
| Ib. | With a neat sketch, explain any one of the driving mechanisms used in a shaping                            |   |
|     | machine.   | (08 Marks)  |
| C.  | Sketch a planning machine indicating major parts. Name any one of the mechanism for                        |   |
|     | quick return movement in a planer.   | (07 Marks)  |
|     |  | (05 Marks)  |
| b.  |  | (06 Marks)  |
| 0   |  |   |
|     | reaming and trepanning.  | (69 Marks)  |
|     | PART - B   |   |
| 40  | With sketches, differentiate between up milling and down milling operations.                               | (06 Marks)  |
| b.  |  | (08 Marks)  |
| C.  | What is Indexing? Explain compound indexing.   | (06 Marks)  |
| 0.  | List various grinding wheel abrasives and bonding processes.   | (07 Marks)  |
| b.  | Sketch a centre type - cylindrical grinding machine indicating parts.                                      | (08 Marks)  |
| C.  | Differentiate between horizontal and vertical grinding machines.   | (05 Marks)  |
| a.  | Sketch and explain vertical lapping machine.   | (08 Marks)  |
| b.  | Name the parts along with a neat sketch of a tool head for honing of holes.                                | (07 Marks)  |
| C.  | List the uses of lapping process.  | (05 Marks)  |
| а.  | Mention any five non - traditional machining processes.  | (05 Marks)  |
| b.  | Explain AJM with a neat sketch.  | (10 Marks)  |
| C.  | What are the applications of non traditional machining methods?  | (05 Marks)  |
|     | 化 电热 化 电热 化 电热 化 电热 化 电热 化 电热  | <ul> <li>PART - A</li> <li>a. With neat sketches, give nomenclature of a single point cutting tool.</li> <li>b. Derive the conditions 2φ + β - γ = π/2. Explain its significance with usual notate.</li> <li>c. List various factors influencing tool – life. Explain any one of them.</li> <li>a. List various cutting tool materials in the increasing order of their hardness.</li> <li>b. Explain with the help of neat sketches, heat distribution at tool and workpiece.</li> <li>c. What are the methods of measurement of temperature of cutting tool tip? Explone of them.</li> <li>a. Differentiate between capetan and turret lathes.</li> <li>b. With a neat sketch, explain any one of the driving mechanisms used in a shapi machine.</li> <li>c. Sketch a planning machine indicating major parts. Name any one of the mechanism returns and trepancing.</li> <li>a. List various drilling machines.</li> <li>b. Draw neat sketch of a radial drilling machine indicating parts.</li> <li>c. Sketch and mention the application of the drilling machine operations — count reaming and trepanning.</li> <li>a. With sketches, differentiate between up milling and down milling operations.</li> <li>b. Draw a neat sketch to show major parts of a horizontal milling machine.</li> <li>c. What is Indexing? Explain compound indexing.</li> <li>a. List various grinding wheel abrasives and bonding processes.</li> <li>b. Sketch a centre type — cylindrical grinding machine indicating parts.</li> <li>c. Differentiate between horizontal and vertical grinding machines.</li> <li>a. Sketch and explain vertical lapping machine.</li> <li>b. Name the parts along with a neat sketch of a tool head for honing of holes.</li> <li>c. List the uses of lapping process.</li> </ul> |

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#### Table of Contents N2 And N3 Previous Question Paper

- 1. Understanding the eBook N2 And N3 Previous Question Paper
  - The Rise of Digital Reading N2 And N3 Previous Question Paper
  - Advantages of eBooks Over Traditional Books
- 2. Identifying N2 And N3 Previous Question Paper
  - Exploring Different Genres
  - Considering Fiction vs. Non-Fiction
  - Determining Your Reading Goals
- 3. Choosing the Right eBook Platform
  - Popular eBook Platforms
  - Features to Look for in an N2 And N3 Previous Question Paper
  - User-Friendly Interface
- 4. Exploring eBook Recommendations from N2 And N3 Previous Question Paper
  - Personalized Recommendations
  - N2 And N3 Previous Question Paper User Reviews and Ratings
  - N2 And N3 Previous Question Paper and Bestseller Lists

- 5. Accessing N2 And N3 Previous Question Paper Free and Paid eBooks
  - N2 And N3 Previous Question Paper Public Domain eBooks
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  - N2 And N3 Previous Question Paper Budget-Friendly Options
- 6. Navigating N2 And N3 Previous Question Paper eBook Formats
  - ∘ ePub, PDF, MOBI, and More
  - N2 And N3 Previous Question Paper Compatibility with Devices
  - N2 And N3 Previous Question Paper Enhanced eBook Features
- 7. Enhancing Your Reading Experience
  - Adjustable Fonts and Text Sizes of N2 And N3 Previous Question Paper
  - Highlighting and Note-Taking N2 And N3 Previous Question Paper
  - Interactive Elements N2 And N3 Previous Question Paper
- 8. Staying Engaged with N2 And N3 Previous Question Paper
  - Joining Online Reading Communities
  - Participating in Virtual Book Clubs
  - Following Authors and Publishers N2 And N3 Previous Question Paper
- 9. Balancing eBooks and Physical Books N2 And N3 Previous Question Paper
  - Benefits of a Digital Library
  - o Creating a Diverse Reading Collection N2 And N3 Previous Question Paper
- 10. Overcoming Reading Challenges
  - Dealing with Digital Eye Strain
  - Minimizing Distractions
  - Managing Screen Time
- 11. Cultivating a Reading Routine N2 And N3 Previous Question Paper
  - Setting Reading Goals N2 And N3 Previous Question Paper
  - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of N2 And N3 Previous Question Paper
  - Fact-Checking eBook Content of N2 And N3 Previous Question Paper
  - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning

- Utilizing eBooks for Skill Development
- Exploring Educational eBooks
- 14. Embracing eBook Trends
  - Integration of Multimedia Elements
  - Interactive and Gamified eBooks

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