

Auf Schaltstellung vierten Gang schalten. Rechte Gehäusenhälfte mit Trennschraube 05-MV 71-2 abheben.

Durch leichtes Klopfen mit dem Plastikhammer nachhelfen (Pfeil).

Anschließend von der Unterseite her, mit Hilfe eines Kupferdornes (Gewinde), Kupplungs- und Vorgelegewelle nach oben herausklopft.

Dabei die Schalträder verdrehen, damit das Nutprofil zwanglos durch die Schalträder gleitet. Andernfalls wird die Schaltklaue verdrückt.

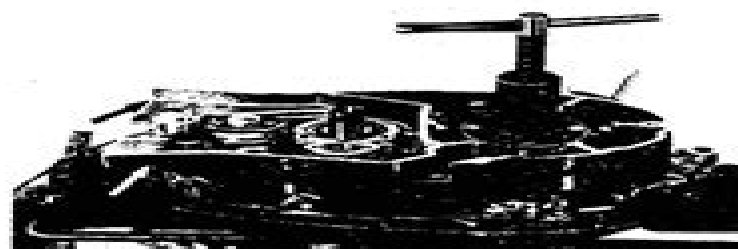


Bild 17

Schaltarretierwelle (1), nach Aufbiegen des Sicherungsblockes und Abdrehen der Mutter, heraus-schrauben.

Sicherungsblöcke der Schrauben (2) und (3) des Haltebleches mit Schaltsegment aufbiegen und die Schrauben lösen.

Jetzt kann der komplette Schaltmechanismus entfernt werden.



Bild 18

Kurbelwelle mit Ausdrückvorrichtung 11-MV 46-3 herausheben.

Nicht heraus-schlagen, Kurbelwellen mit stark beschädigten Stümpfen werden von den Regenenergiebetrieben nicht mehr angenommen.

Müssen auch die Getriebe-lager ausgewechselt werden, dann die Seegerringe (Pfeile) mit der Spitz-zange herausnehmen.



Bild 19

Zum Entfernen der Kugellager die Gehäusenhälfte auf etwa 100 °C erwärmen. Dadurch leichte Demontage, ohne den Lagersitz zu beschädigen!

Lager für Kupplungs- und Vorgelegewelle von innen nach außen durchklopfen.

Bei den Kurbelwellenhauptlagern, 6303 ist zu beachten, daß zwischen beiden Lagern ein Seegerring sitzt (s. Bild 3).

Zuerst das äußere Lager, vom Gehäuseinneren her mit einem Dorn durchklopfen. Dann den Seegerring mit der Spitzzange herausnehmen und das innere Lager – zusammen mit dem Dicht-ring – mit Schlag-dorn 11-MV 7-4 nach innen durchschlagen.



Bild 20

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