



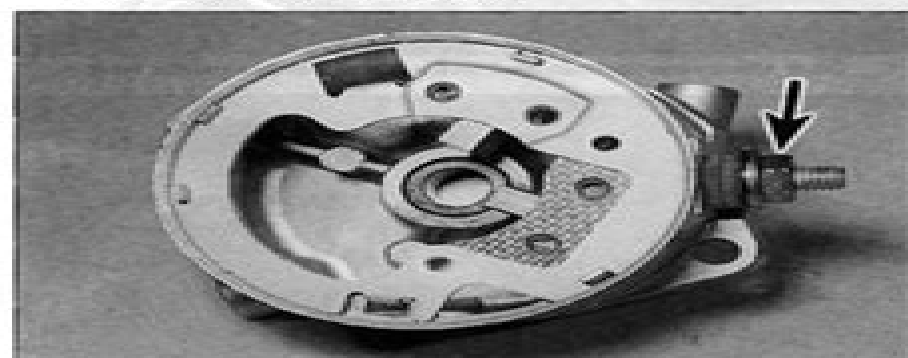
31.2 Note the alignment marks between the main housing and the covers



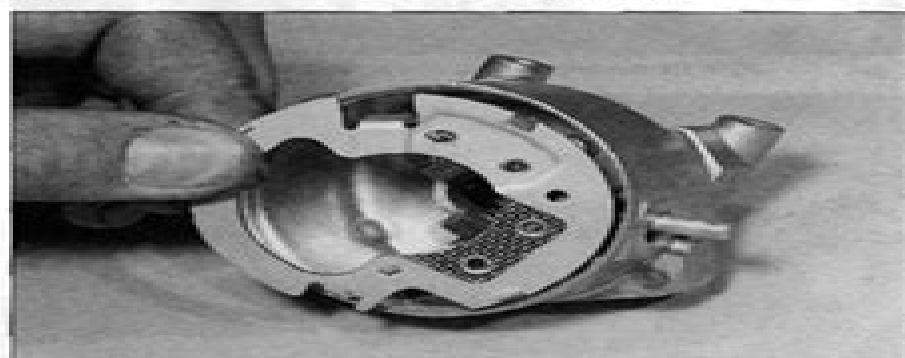
31.3a Starter motor long bolts (arrowed) - 550 models



31.3b Starter motor long bolts (arrowed) - 750 models



31.5a Unscrew the nut (arrowed) and remove the washers . . .



31.5b . . . then remove the brushplate assembly

### 31 Starter motor - disassembly, inspection and reassembly



#### Disassembly

- 1 Remove the starter motor (see Section 30).
- 2 Note the alignment marks between the main housing and the front and rear covers as an aid to installation, or make some of your own if they are difficult to see (see illustration). Also make a mark to identify which way up the housing fits.
- 3 Unscrew the two long bolts and withdraw them from the starter motor (see illustrations). Discard their O-rings (550 models only) as new ones must be used. Remove the rear cover from the motor along with its O-ring. Discard the O-ring as a new one must be used. Remove the shims from the rear end of the armature shaft or from inside the rear cover.
- 4 Remove the front cover from the motor along with its O-ring. Discard the O-ring as a new one must be used. On 550 models, remove the washer(s) from the front end of the armature shaft and the seal protector from inside the front cover, noting their correct fitted locations (see illustration 31.19a). On

750 models, remove the dividing plate, noting how the notch in its perimeter locates over the lug on the inside of the main housing (see illustration 31.19c). Also note the locating pin between the ring gear and the front cover, and take care not to lose it (see illustration 31.19d). The notch in the perimeter of the front cover also locates over the lug on the inside of the main housing. Remove the shims from the front end of the armature shaft.

5 Withdraw the armature from the main housing.

6 Noting the correct fitted location of each component, unscrew the terminal nut and remove the insulating washers (see illustration). On US/Canada 2R750 C1, C2 and C3 models, remove the brushplate assembly and terminal bolt from the main housing. On all other models, remove the brushplate assembly and terminal bolt from the rear cover (see illustration).

7 Lift the brush springs and slide the brushes out from their holders, noting how they fit.

#### Inspection

8 The parts of the starter motor that are most likely to require attention are the brushes. Measure the length of the brushes and compare the results to the brush length listed

in this Chapter's Specifications (see illustration). If any of the brushes are worn beyond the service limit, replace the brush assembly with a new one. If the brushes are not worn excessively, nor cracked, chipped, or otherwise damaged, they may be re-used. Also check the brush springs, making sure they provide a firm pressure on the brush when installed.

9 Inspect the commutator bars on the armature for scoring, scratches and discoloration (see illustration). The commutator can be cleaned and polished with crocus cloth, but do not use sandpaper or



31.8 Measure the length of each brush

# Kawasaki Zephyr 550 Service Manual

**Ensheng Dong**



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