

# CAMIÕES «MACK»

Mod. MB - 609 — Motor Diesel END 711

Publicamos mais um estudo de camião «Mack», a consagrada marca de veículos pesados representada no nome Page pela firma Knorr — Construtora de Camiões, Lda.

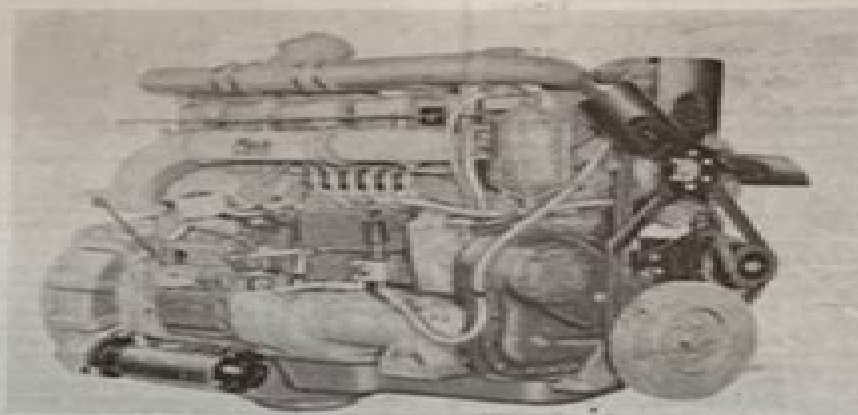
Os modelos hoje tratados são equipados com os motores diesel tipo END 711, da famosa série «Thermodyne», que se distingue pela economia de consumo e grande resistência, graças ao avançado sistema de construção em que se destaca a câmara de turbulência de comprovada eficiência.

Os modelos MB-609 são fornecidos em vários tipos de chassis para pesos brutos de 13,5 a 24 ton., e com comprimentos entre os eixos de 4,42 a 7,49 metros.

## MOTOR

O motor Mack Thermodyne Diesel END-711, que equipa os camiões Mack da série MB-609, é um motor de quatro tempos e elevada regima, do tipo de câmara aberta. Os seis cilindros são fundidos em bloco no bloco, com câmaras do tipo seco, subalternas.

O veio de accionamento auxiliar é forjado em molde, com dois apoios, e accio-



Motor «Mack» END 711, que equipa os camiões modelo MB-609

nado por correntes. O carrete de accionamento do conta-rotações faz parte integrante deste veio, e os da bomba de óleo e do compressor estão-lhe acovelados. A folga longitudinal é de 0,008 a 0,014", sendo afimada numa bolta de encosto na tampa da distribuição. Para desmontar ou montar a árvore de excêntricos, rodar a cambota até que as manivelas da distribuição estejam viradas para a parte superior do motor, e alinhadas com a aba vertical existente no cárter superior. Se a árvore de excêntricos não for alinhada deste modo, os contrapesos da cambota interferirão com ela.

As bielas são de secção em I, em aço crómico-níquel. O sentido de montagem das bielas é determinado pela palavra «FRONT» gravada na aba da biela, e que deve ficar virada para a parte dianteira do motor.

A cambota é forjada em molde, de aço carbono médio, com contrapesos integrais.

O bloco de cilindros é em liga de cromo-níquel, com câmaras secas. A cabeça dos cilindros é de liga cromo-níquel,

fundida em três peças. É fixa, por um total de 24 porcas. Examinar as metras de perna e aplicar-lhe óleo de motor antes de instalar a provado dos dedos. Depois apertar a provado de 150 lb/pés, progressivamente e pela sequência indicada numa gravura anexa. Durante o aperto das porcas da cabeça do motor, deve-se aliviar os colectores de admissão — de escape de água e de ar.

As câmaras dos cilindros são do tipo seco, de liga de ferro especial, marca Rockford C43-53. A protuberância das câmaras tem mesmo motor não deve apresentar uma diferença, para mais ou para menos, superior a 0,001 polg. As câmaras dispõem-se com sobremedidas de 0,002, 0,004, 0,006, 0,012 e 0,020".

Os carretes da distribuição são de aço mangueia, endurecido. A folga entre os dentes é de 0,002 a 0,004".

Os carretes devem ser instalados em três esgãos: Primeiro, juntar os dois pontos no carrete da árvore de excêntricos com o ponto no carrete da cambota; segundo, juntar o ponto no carrete auxiliar da bomba de injeção com os

### CARACTERÍSTICAS GERAIS DO MOTOR

Marca	Mack
Modelo	End 711
Número de cilindros	6
Diâmetro e curso	3,5 x 4"
Potência A. R. A.	68
Potência no eixo: 231 CV a 2100 r.p.m.	
Cilindrada	347 polg.
Relação de compressão	15,5
Rotacão máxima: 2400 lb/pés a 2100 r.p.m.	
Ordem de injeção	1-5-3-6-2-4
Provado de óleo de lubrificação:	
— Básico	25 a 30 lb.
— Máximo	35 a 40 lb.
Velocidade regulada:	
— Carga máxima	2100 r.p.m.
— Sem carga	2300/2400 r.p.m.
Consumo de combustível:	
— Probo da série P.M.A.	28"
Velocidade de rotação	200-210 r.p.m.
Provado de compressão:	
— A 1000 r.p.m.	220 lb.

# Manual Mack 711

**Clifford Lane**



## **Manual Mack 711:**

**Manual of the First Presbyterian Church, Ann Arbor, Michigan** First Presbyterian Church (Ann Arbor, Mich.),1926  
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history pedagogy literature philosophy and the history of science It will prove a useful starting point for those interested in Ramus and his impact as well as serving to redefine the field of Ramist studies for future scholars     **The Pacific Reporter**  
,1918     *Smull's Legislative Hand Book and Manual of the State of Pennsylvania* John Augustus Smull,William P.  
Smull,Thomas Baumgardner Cochran,W. Harry Baker,1906

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### **Table of Contents Manual Mack 711**

1. Understanding the eBook Manual Mack 711
  - The Rise of Digital Reading Manual Mack 711
  - Advantages of eBooks Over Traditional Books
2. Identifying Manual Mack 711
  - Exploring Different Genres
  - Considering Fiction vs. Non-Fiction
  - Determining Your Reading Goals
3. Choosing the Right eBook Platform
  - Popular eBook Platforms
  - Features to Look for in an Manual Mack 711
  - User-Friendly Interface
4. Exploring eBook Recommendations from Manual Mack 711
  - Personalized Recommendations
  - Manual Mack 711 User Reviews and Ratings
  - Manual Mack 711 and Bestseller Lists

5. Accessing Manual Mack 711 Free and Paid eBooks
  - Manual Mack 711 Public Domain eBooks
  - Manual Mack 711 eBook Subscription Services
  - Manual Mack 711 Budget-Friendly Options
6. Navigating Manual Mack 711 eBook Formats
  - ePub, PDF, MOBI, and More
  - Manual Mack 711 Compatibility with Devices
  - Manual Mack 711 Enhanced eBook Features
7. Enhancing Your Reading Experience
  - Adjustable Fonts and Text Sizes of Manual Mack 711
  - Highlighting and Note-Taking Manual Mack 711
  - Interactive Elements Manual Mack 711
8. Staying Engaged with Manual Mack 711
  - Joining Online Reading Communities
  - Participating in Virtual Book Clubs
  - Following Authors and Publishers Manual Mack 711
9. Balancing eBooks and Physical Books Manual Mack 711
  - Benefits of a Digital Library
  - Creating a Diverse Reading Collection Manual Mack 711
10. Overcoming Reading Challenges
  - Dealing with Digital Eye Strain
  - Minimizing Distractions
  - Managing Screen Time
11. Cultivating a Reading Routine Manual Mack 711
  - Setting Reading Goals Manual Mack 711
  - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of Manual Mack 711
  - Fact-Checking eBook Content of Manual Mack 711
  - Distinguishing Credible Sources
13. Promoting Lifelong Learning

- Utilizing eBooks for Skill Development
- Exploring Educational eBooks

#### 14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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