



MANUTENZIONE

e) Sostituzione dell'eccitatrice. Generatore tipo 28-31-32-34.

Per smontare l'eccitatrice dell'alternatore della serie 28-31-32-34, attenersi alle seguenti istruzioni:

-1 togliere il coperchio anteriore

-1 sfilare il rotore utilizzando un mezzo di sollevamento con funi morbide ma di portata adeguata; verificare che i mezzi di sollevamento predisposti siano comunque adeguati per i pesi dei componenti da movimentare

-1 per estrarre il cuscinetto deve essere utilizzato un apposito estrattore

-1 per smontare il rotore eccitatrice, inserire un adeguato estrattore facilmente costruibile o reperibile presso la nostra sede.

Generatore tipo 38-40-43-46.

Per smontare l'eccitatrice dell'alternatore della serie 38-40-43-46, non è necessario smontare l'intero alternatore, pertanto attenersi alle seguenti istruzioni:

-1 togliere la chiusura posteriore

-1 sconnettere i cinque fili del ponte diodi rotante

-1 nel caso di alternatori della serie 38, togliere le viti di bloccaggio dei settori mentre nel caso di alternatori della serie 40-43-46 togliere il bullone di bloccaggio e tirando leggermente togliere il ponte diodi.

e) Replacement of exciter. Generator versions: 28-31-32-34

Follow these instructions to remove exciter of the 28-31-32-34 versions:

-1 remove front lead

-1 Use a lifting device equipped with soft ropes of an adequate lifting capacity to extract rotor. Make sure that the lifting devices are suitable for the weight of the parts to be shifted

-1 Use a puller to pull out bearing

-1 To remove the exciter rotor, use a suitable puller, which can be easily constructed or forwarded by the manufacturer upon request.

Generator versions: 38-40-43-46.

To remove exciter of the 38-40-43-46 versions, there is no need to disassemble the entire generator, however, you must follow the instructions below:

-1 Remove rear seal

-1 Disconnect the five wires of the rotating diode bridge

-1 When dealing with the 38 versions, remove clamp screws from sections; whilst when dealing with the 40-43-46 versions, remove clamp bolt and, by pulling it gently, pull out diode bridge.



Himoinsa Generator Service Manual

SJ Ball



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Table of Contents Himoinsa Generator Service Manual

1. Understanding the eBook Himoinsa Generator Service Manual
 - The Rise of Digital Reading Himoinsa Generator Service Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Himoinsa Generator Service Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Himoinsa Generator Service Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Himoinsa Generator Service Manual
 - Personalized Recommendations
 - Himoinsa Generator Service Manual User Reviews and Ratings
 - Himoinsa Generator Service Manual and Bestseller Lists
5. Accessing Himoinsa Generator Service Manual Free and Paid eBooks

- Himoinsa Generator Service Manual Public Domain eBooks
- Himoinsa Generator Service Manual eBook Subscription Services
- Himoinsa Generator Service Manual Budget-Friendly Options
- 6. Navigating Himoinsa Generator Service Manual eBook Formats
 - ePub, PDF, MOBI, and More
 - Himoinsa Generator Service Manual Compatibility with Devices
 - Himoinsa Generator Service Manual Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Himoinsa Generator Service Manual
 - Highlighting and Note-Taking Himoinsa Generator Service Manual
 - Interactive Elements Himoinsa Generator Service Manual
- 8. Staying Engaged with Himoinsa Generator Service Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Himoinsa Generator Service Manual
- 9. Balancing eBooks and Physical Books Himoinsa Generator Service Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Himoinsa Generator Service Manual
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Himoinsa Generator Service Manual
 - Setting Reading Goals Himoinsa Generator Service Manual
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Himoinsa Generator Service Manual
 - Fact-Checking eBook Content of Himoinsa Generator Service Manual
 - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development

- Exploring Educational eBooks

14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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