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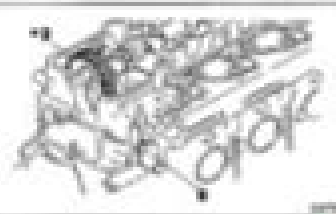
AUTOMATIC TRANSMISSION - Service Adjustment Procedures

23

11A-13-2

6M4 ENGINE - Rocker Cover and Cylinder Head Assembly

REVERSE)



REMOVAL SERVICE POINTS

(A) CYLINDER HEAD 1

- (1) Loosen (or remove) the nut of the timing chain *2 in reverse.

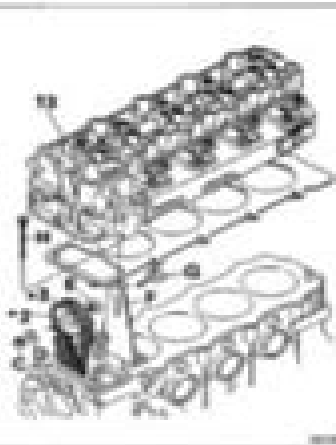
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Caution

- When removing the bolt 10, hold the camshaft *1 the hexagonal section 8 to prevent it from turning together. Do not utilize the timing chain *2 for purposes.
- The bolt 10 is inversely threaded. The arrow mark on its head shows the tightening direction. To move it, turn it in the reverse direction.
- The cam sprocket *2 and timing chain *2 require be positioned relatively to each other. Do not rotate them unless absolutely necessary.

- (2) Loosen the cylinder head bolts 11 stepwise in the order of the numbers shown, then remove them.



- (3) Lift up the cylinder head assembly 12 straight and remove while keeping the cam sprocket *2 in engagement with timing chain *2.

- (4) After the cylinder head assembly 12 is removed, hold cam sprocket *2 with the special tool to keep the timing chain *2 on it.

Component Parts of the Special Tool MT-002502 - 1 Sprocket Holder Kit

- (C) Nut
- (D) Washer
- (E) Spacer
- (F) Adjusting plate
- (G) Nut
- (H) Bolt

1. Lock-up chain
2. Torque converter
3. Overdrive clutch
4. Overdrive brake
5. Forward clutch
6. Direct clutch
7. Brake No. 1
8. Brake No. 2
9. Brake No. 3
10. Governor
11. Lock-up solenoid valve
12. Accumulator (B)
13. Accumulator (C)
14. Accumulator (D)
15. Lock-up relay valve
16. Secondary valve
17. Overdrive clutch
18. Overdrive brake
19. O/D down spring valve
20. Forward shift valve
21. 3-4 shift valve
22. Intermediate valve
23. Primary regulator valve
24. 1-2 shift valve
25. Low-speed shift valve
26. Manual valve
27. Low speed modulator valve
28. Intermediate shift valve
29. Reverse clutch sequence valve
30. Intermediate modulator valve
31. Detent regulator valve
32. 2-3 shift valve
33. Overdrive solenoid valve
34. Overdrive clutch
35. O/D down spring valve
36. Forward shift valve
37. 3-4 shift valve

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